

Aluminum Multi-slide Installation Guide

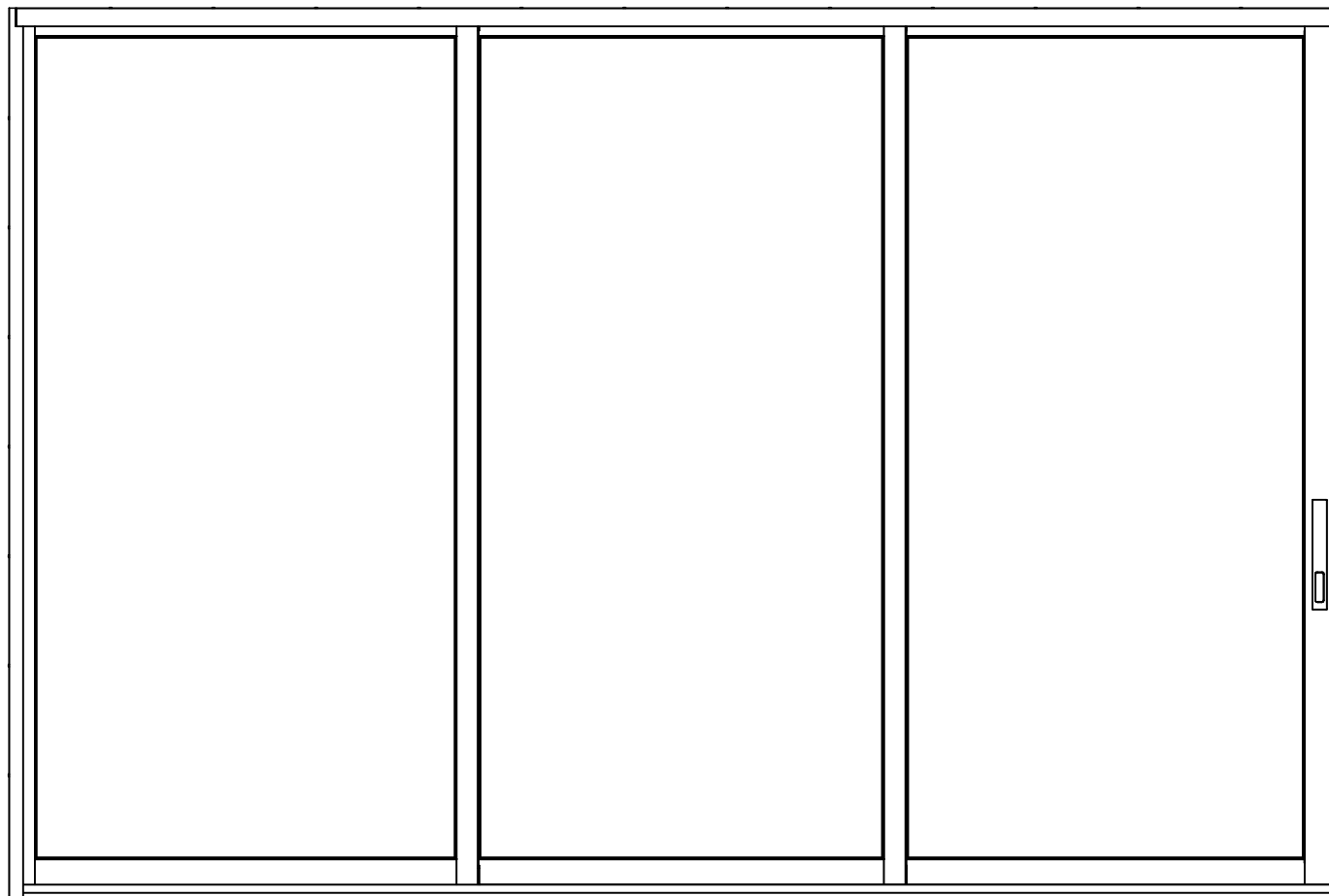


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1. PREFACE

1.1. Intended installer

This document is intended for professional window installers and building contractors who are responsible for the installation of window frames in buildings. The intended installers need to have a high level of skill and experience in construction and window installation, as well as thorough understanding of local building codes and safety regulations related to window installation. It is recommended that installers of this product have received formal training or certification in window installation to make sure that the product is installed correctly and safely. The manufacturer recommends Installation Masters, a widely recognized training program. Visit FGIA.org/pages/installationmasters for more information.

Furthermore, it is important that the installation process is carried out by individuals or teams who are properly equipped with the correct tools and safety equipment.

Installers who install the product must adhere to all applicable building codes and safety standards including ASTM E - 2112 - 23.

The manufacturer will not be responsible for installers without the necessary skills, training, certification, or expertise, as incorrect installation could result in product failure, building damage, or personal injury and void of any implied warranty.

1.2. Explanation of safety warnings

"Danger" - indicates a hazard with a high level of risk which, if not avoided, will result in death or serious injury.

 **DANGER**

"Warning" - Indicates a hazard with a medium level of risk which, if not avoided, could result in death or serious injury.

 **WARNING**

"Caution" - Indicates a hazard with a low level of risk which, if not avoided, could result in minor or moderate injury.

 **CAUTION**

"Notice" - Indicates information considered important, but not hazard - related.

 **NOTICE**

1.3. Installer responsible for following instructions

The manufacturer is not liable for cases of material damage or personal injury caused by incorrect handling or non-compliance with the safety instructions. In such cases, the warranty will be voided.

Make sure that each person who installs this product has read and understood this manual and its safety instructions before installing this product. Failure to do so can result in serious injury or death.

Following all the instructions helps avoid damage to property and/or severe or fatal injuries.

Keep all safety information and instructions for future reference and pass them on to subsequent users of the product.

The latest version of the documentation is available at the following address: iniciowindows.com

For information contact:

INICIO Windows + Doors
BMD - Manufacturing
104 Industrial Court
Galt, CA, 95632
(800) 334-4263

2. STATEMENT OF LIMITATIONS

NOTICE

This document is intended for professional window installers, with guidelines structured around the ASTM E - 2112 - 23 standard for the installation of windows in a typical one - or two - story wood frame residential structure.

Installation in other types of structures or regional differences in building methods could require alternate methods of installation.

It shall be the responsibility of the Installer/Contractor to make certain that all requirements for weather seal and structural attachment for the specific location and type of structure are met.

Attachment methods and fasteners included herein are appropriate to a typical one or one or two story residential structure. Attachment to structures over 2 stories, in high wind areas, or in commercial structures could require more substantial anchorage. The related engineering and application shall be the responsibility of the Installer/Contractor.

Your building practises could differ from what is explained in this document.

3. SAFETY INSTRUCTIONS

Read and understand this manual and its safety instructions before using this product. Failure to do so can result in serious injury or death.

- Adhere to all local building codes and safety regulations during the installation process.
- Attach the product exclusively to wooden framing. For installations involving other materials, always consult a qualified structural engineer to ensure safety and compliance.
- Make sure all personnel involved in the installation have received the correct training and understand these safety instructions.
- Keep the work area clean and free of debris to prevent tripping hazards. Dispose of waste materials correctly.
- RISK OF INJURY! Always wear appropriate Personal Protective Equipment (PPE), including safety goggles, gloves, construction harnesses, and hard hats, to protect against injuries from glass, debris, and construction materials.
- RISK OF INJURY! Use the correct lifting techniques to avoid back injuries. Lift with your legs, not your back, and use lifting equipment or assistance for heavy window units or high installation locations.
- Use all tools according to the manufacturer's instructions. Inspect tools before use and make sure they are in good condition. Keep tools safely stored when not in use to prevent accidents.
- RISK OF INJURY! Make sure ladders and scaffolds are stable and secure before use. Follow all safety guidelines for working at heights over three feet, including using fall protection equipment when necessary.
- RISK OF INJURY! Handle the window frames and nail fins carefully to prevent cuts. When installing the window frame, use suction cups and protective gloves to reduce the risk of injury.
- Do not install windows in adverse weather conditions. High winds, rain, or lightning can increase the risk of accidents or injuries.
- Make sure the work area is well - ventilated, especially when using sealants or adhesives that may emit harmful fumes.
- Make sure all lifting equipment, including suction cups, cranes, hoists, et cetera, are rated for the load that is lifted and are operated by trained and / or certified personnel, as applicable.

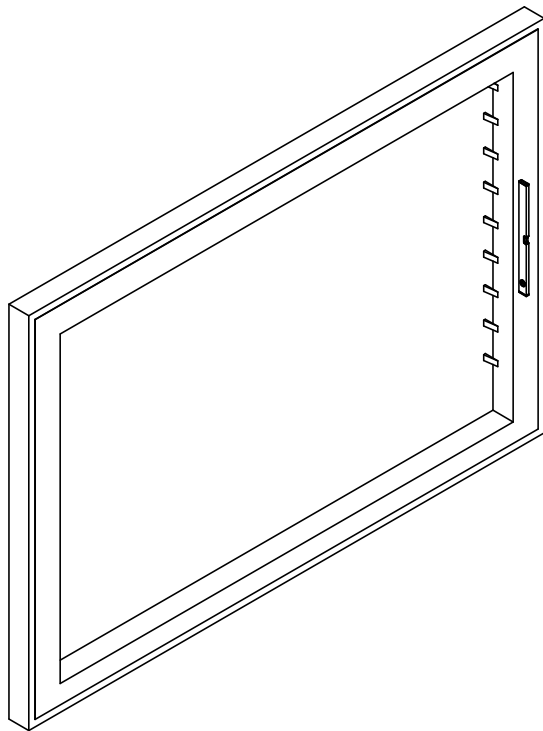
- RISK OF ENTRAPMENT OR PINCHING! Be aware of the pinch points and make sure fingers and appendages are not entrapped during installation.
- Always fence off the work area for unauthorized persons prior to installation.
- Make sure to maintain public safety, depending on the situation, for example by securing the area with fences, barrier tape, or traffic cones. If working near a public road or other works.

4. PREPARING FOR THE INSTALLATION

4.1. Staging

NOTICE

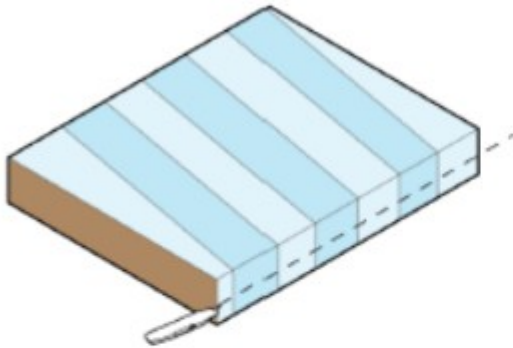
1. Check all the rough openings for the correct size and make sure they are level, plumb, and square. Make any needed adjustments to the framing.



2. Put all INICIO windows near the exterior of its related rough opening.

4.2. Unpacking

NOTICE



Only open the packaging of the INICIO windows on the day of the installation. If packaging is opened for inspection once the product is received, then it is the responsibility of the builder to keep the product safe from harm.

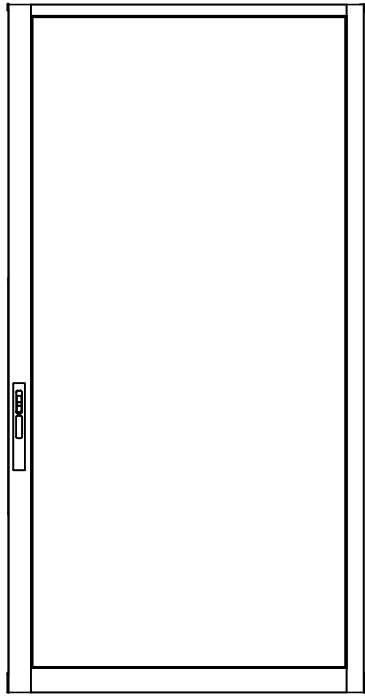
NOTICE

Be careful not to cut too deep, this might scratch the window frame.

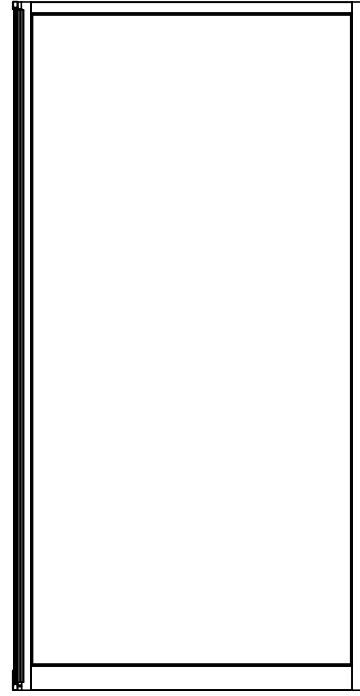
4.3. Checking contents

4.3.1 Panels

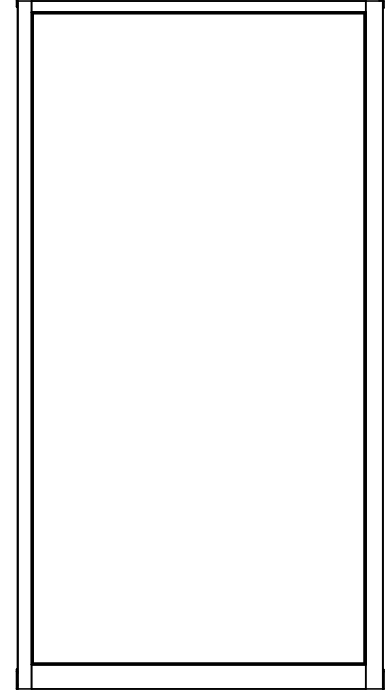
Lock panel



Middle panel

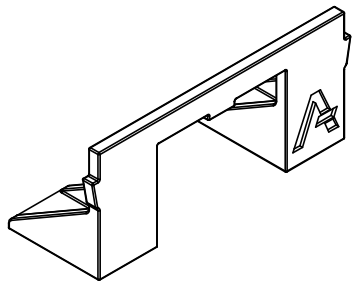


Fixed panel

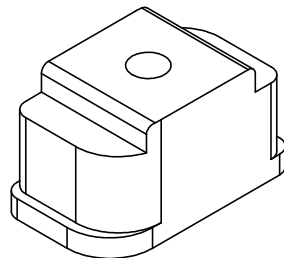


4.3.2 Accessories

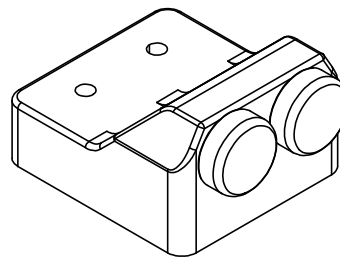
8A01812X - Threshold cap



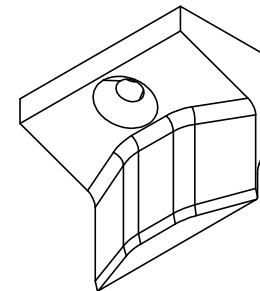
8A01838X - Top frame cover pad



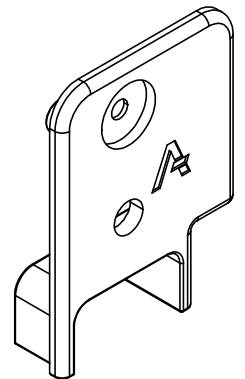
8A01835X - Panel slide cap



8A01831X - Panel sliding guide

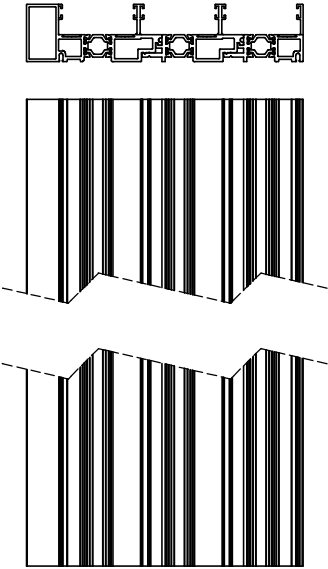
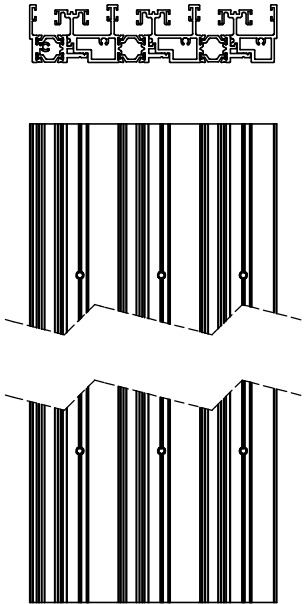
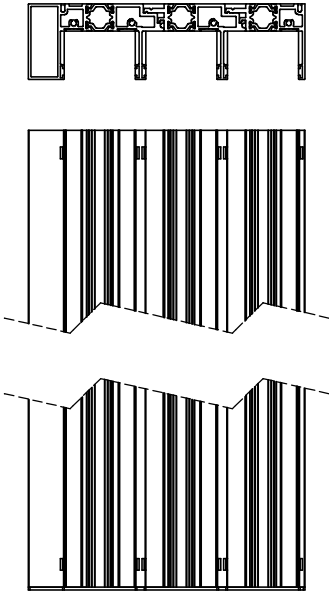
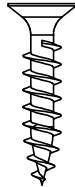
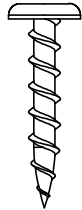

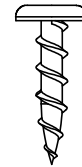
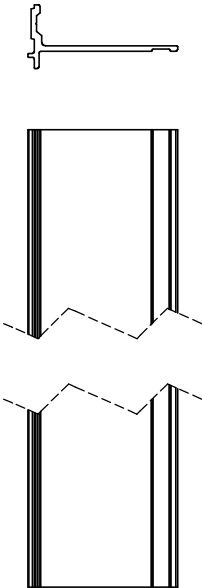
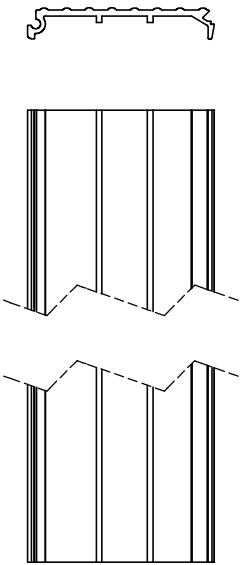
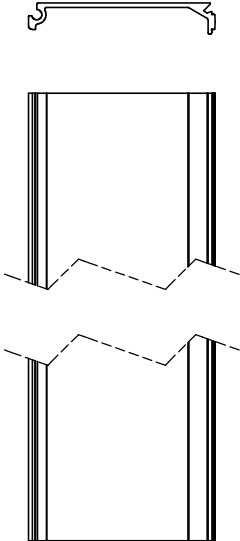

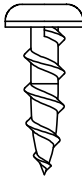
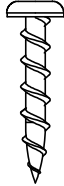
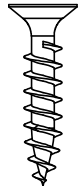


8A01806X - Interlock profile bottom cap



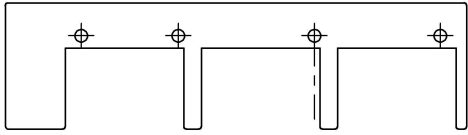
4.3.3. Frame profiles

4.3.4 Screws

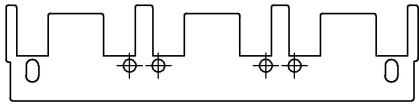
<p>Jamb</p> 	<p>Sill</p> 	<p>Header</p> 	<p>Screw: Ø 11/64x15/32 inch</p> 	<p>Screw: Ø 5/32x15/16 inch</p> 
			<p>Screw: Ø 1/8x5/8 inch</p> 	<p>Screw: Ø 5/32x3/4 inch</p> 
<p>K441324X - Nail Fin</p> 	<p>K441325X - Sill cover</p> 	<p>K441326X - Head and Jamb Cover</p> 	<p>Screw: Ø 3/16x 2 13/32 inch</p> 	<p>Screw: Ø 9/64x19/32 inch</p> 
			<p>Screw: Ø 5/32x 29/32 inch</p> 	<p>Screw: Ø 5/32x 15/32 inch</p> 

4.3.5 Gaskets, Sealings

8A01825X - Frame top corner gasket 3-tracks



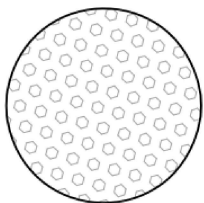
8A01836X - Frame bottom corner gasket 3-tracks



8G00556X - Frame installation gasket

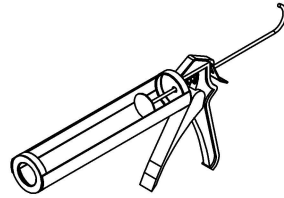


Backer rod

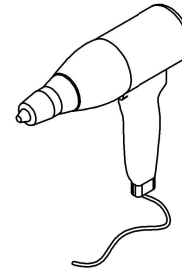


4.4. Gathering tools and supplies

Caulking Gun



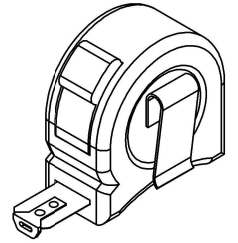
Screwdriver



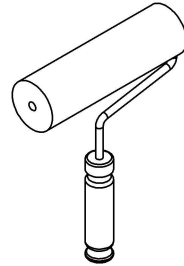
Phillips Bit



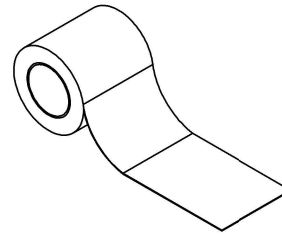
Measuring Tape



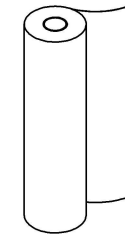
J-Roller



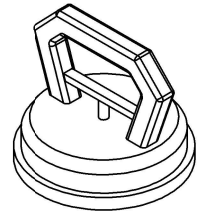
Butyl Tape



Self Adhered Membrane Flashing



Suction Cup



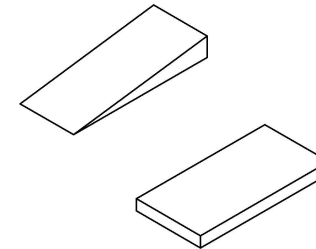
Silicone



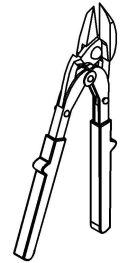
Hex Key



Shims



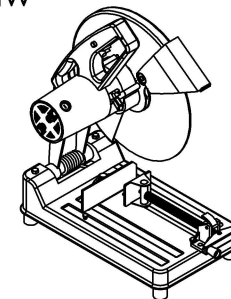
Metal Cutter



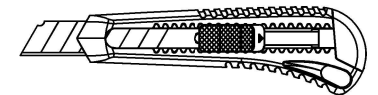
Level



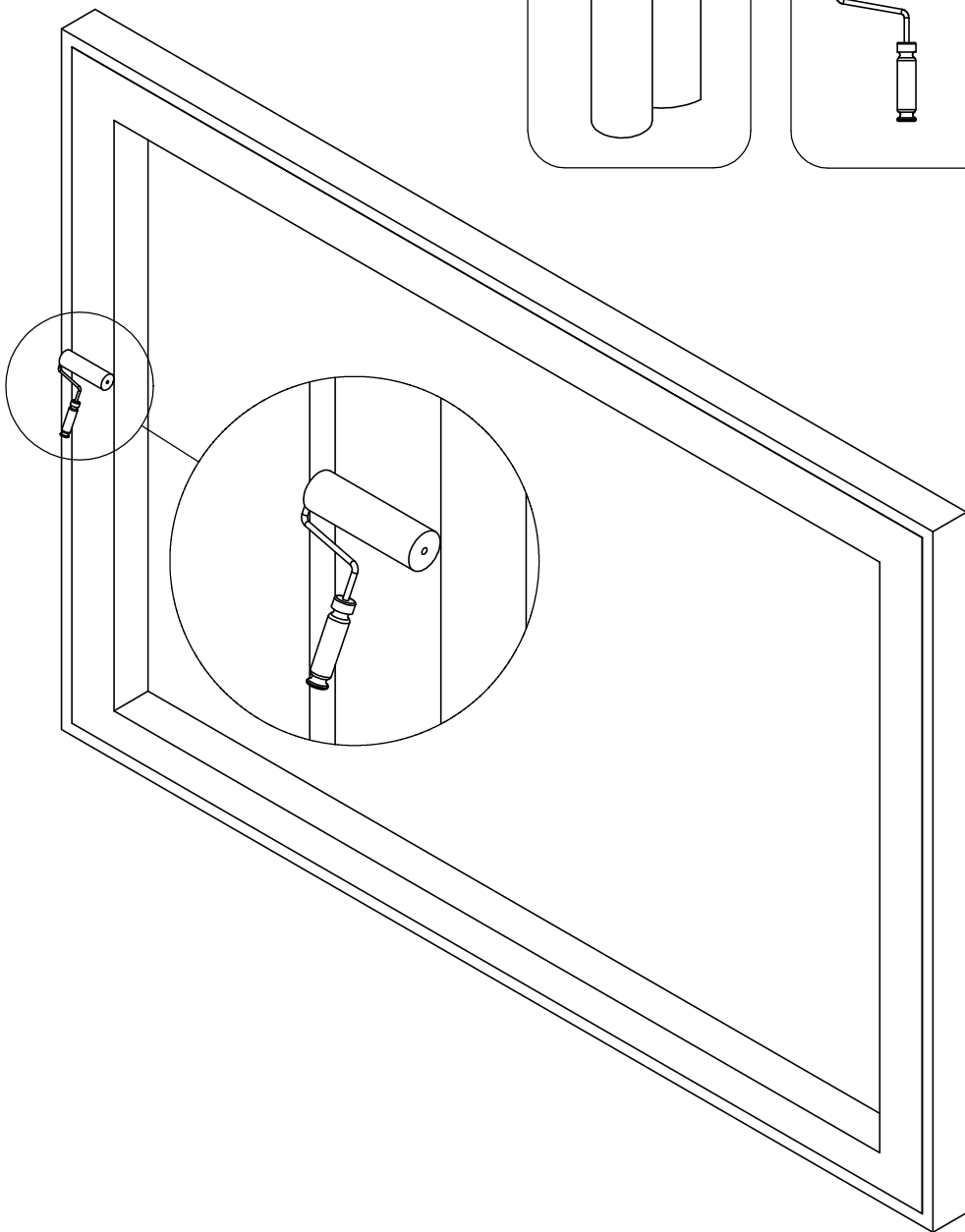
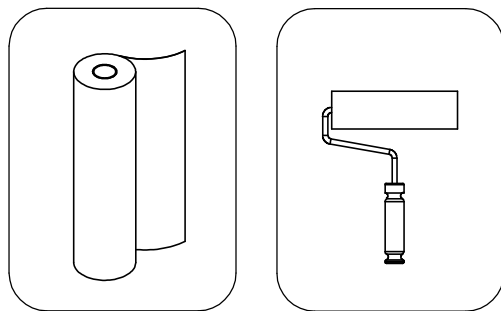
Cut Off Saw



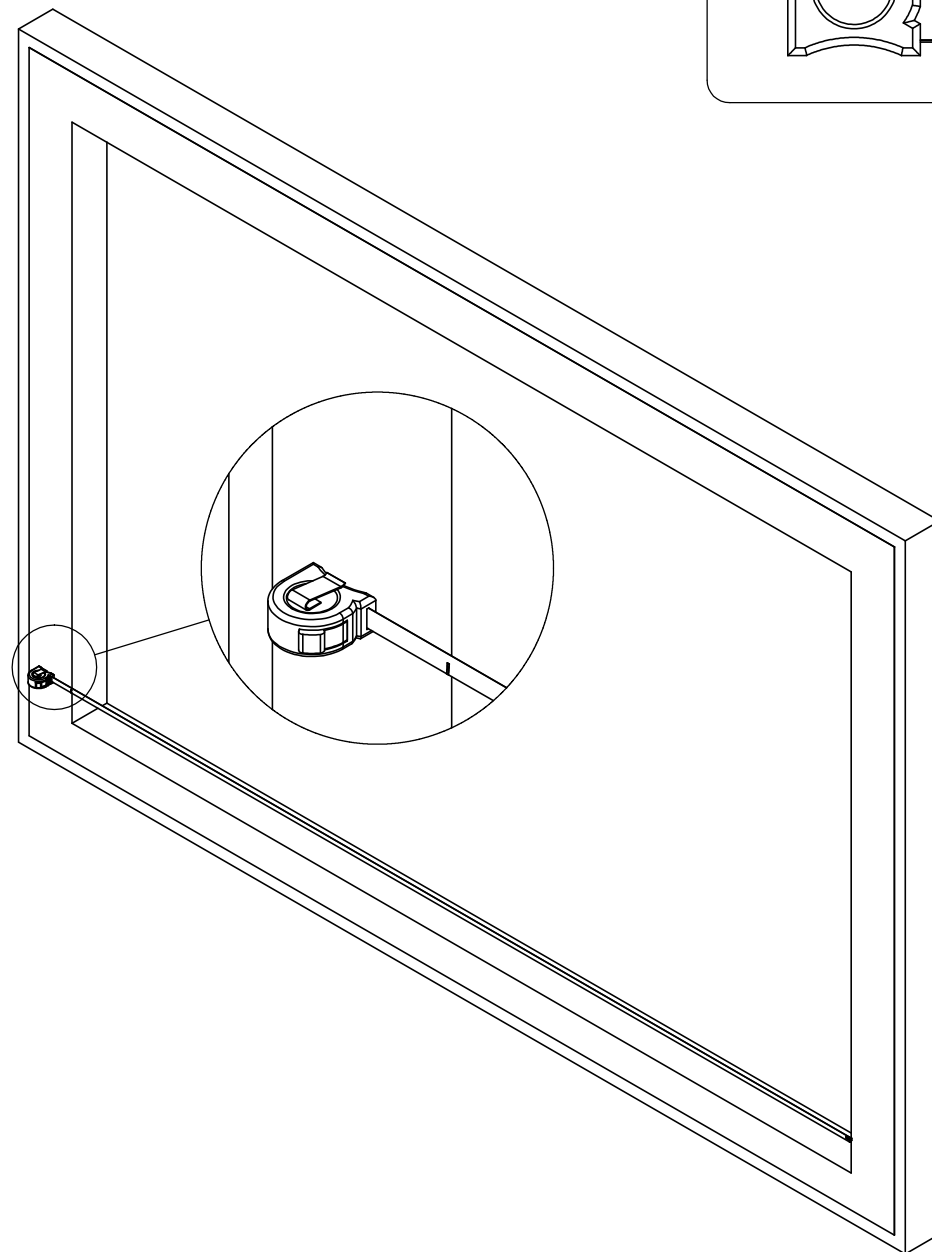
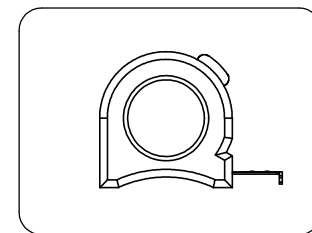
Utility Knife



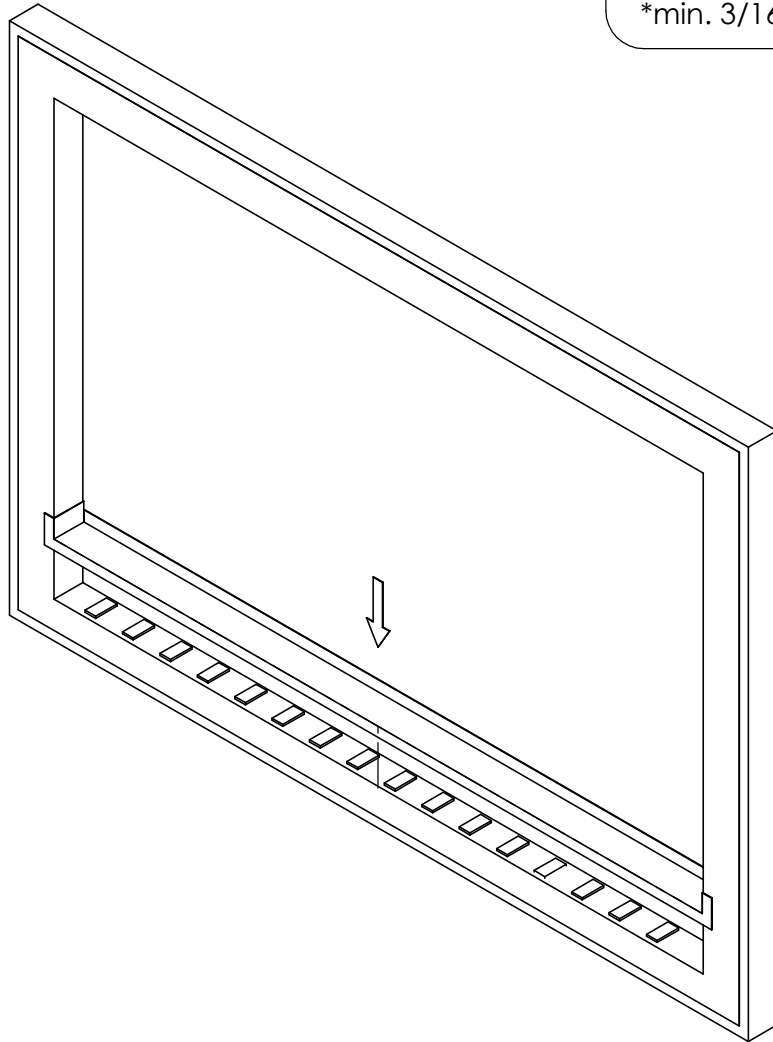
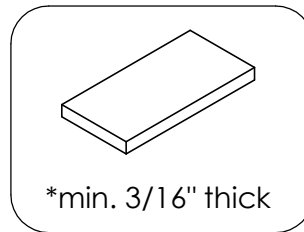
Step 5.1- Apply flashing to the rough opening per ASTM E2112.



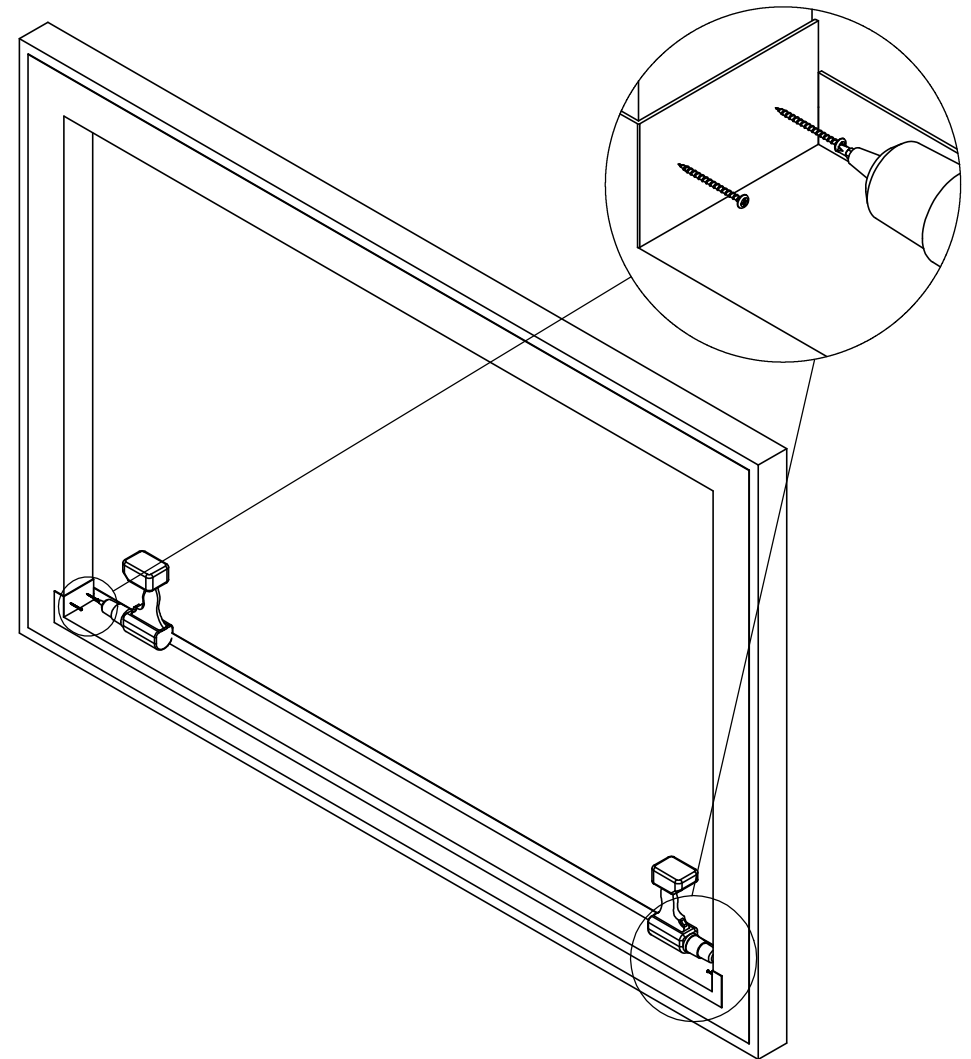
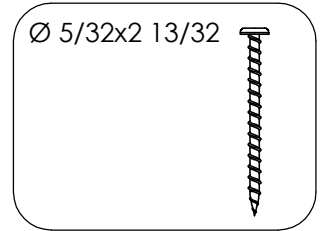
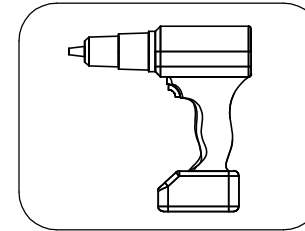
Step 5.2 - Measure and install the sill pan per ASTM E2112. Not supplied or warranted by INICIO.



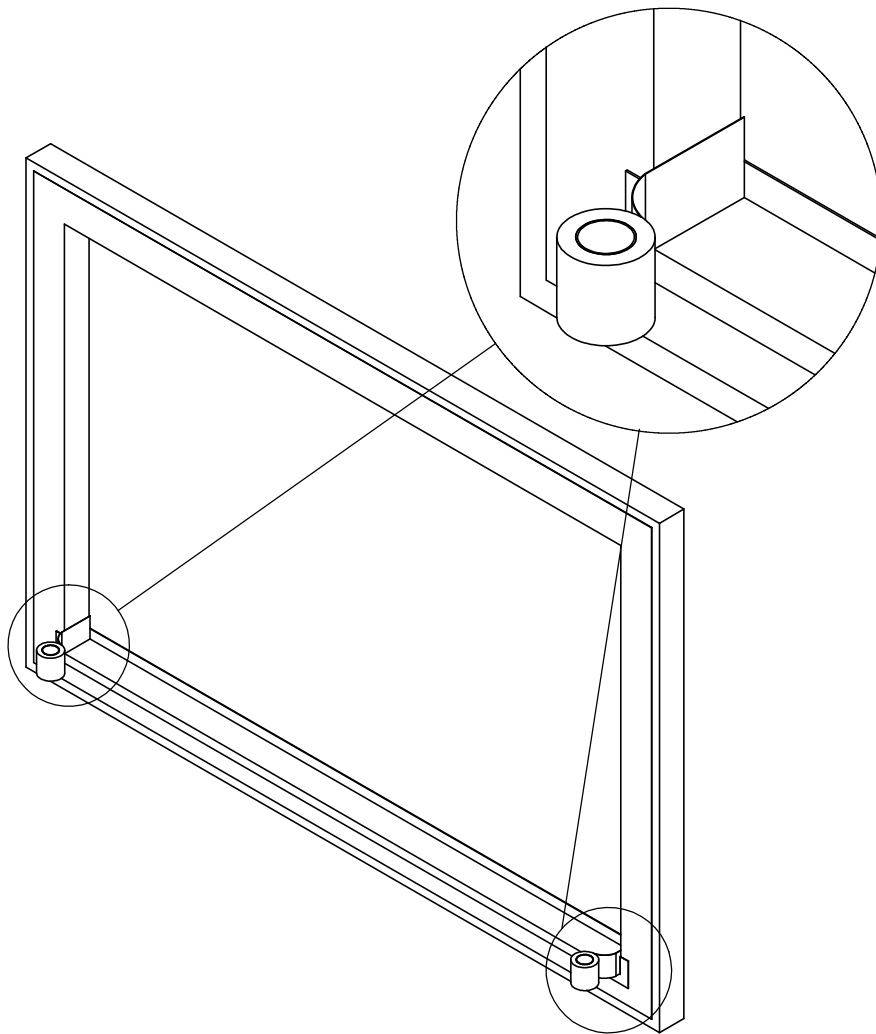
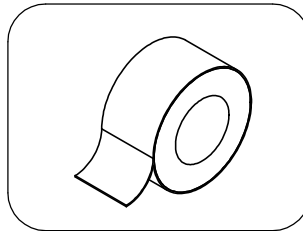
Step 5.3 - Place the sill pan per ASTM in the opening on shims (6 inches between each shim is required for proper drainage).



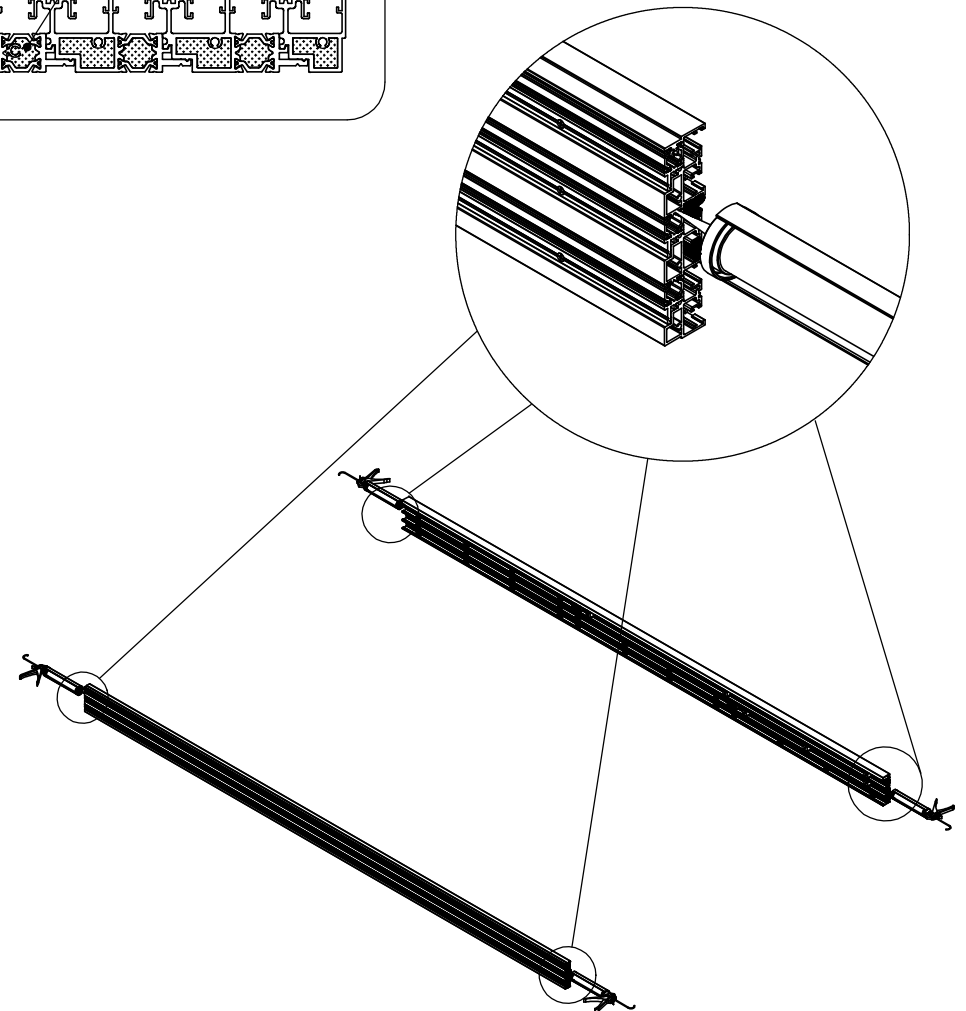
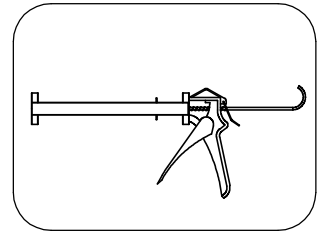
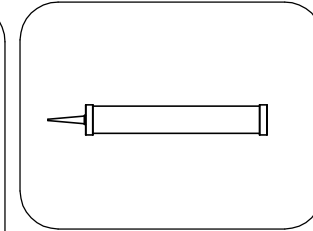
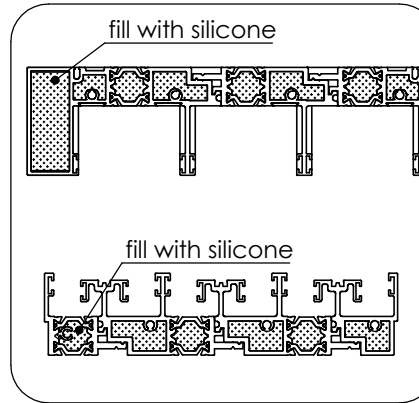
Step 5.4 - Install the sill pan per ASTM E2112. Not supplied or warranted by INICIO.



Step 5.5 - Flash sill pan in a weather board fashion.

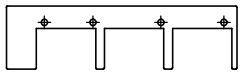


Step 6.1 - Seal the open corners of the head using silicone.

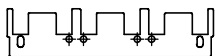


Step 6.2 - Assemble the corners of the frame.

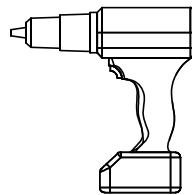
8A01825X - Frame
top corner gasket 3-
tracks



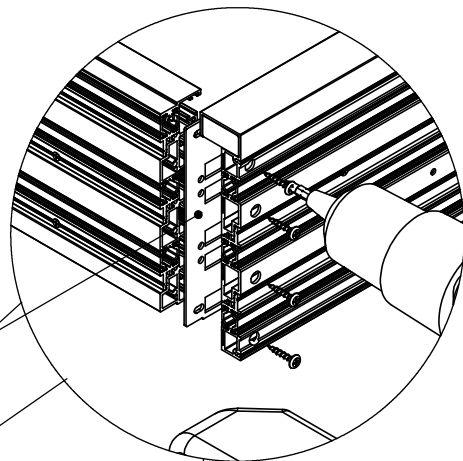
8A01836X - Frame
bottom corner gasket 3-
tracks



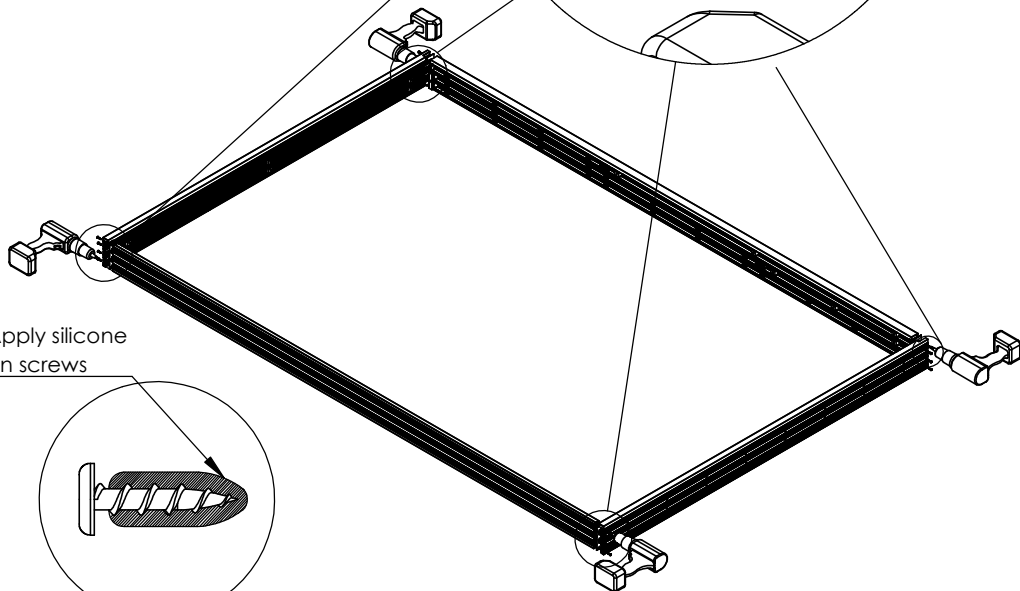
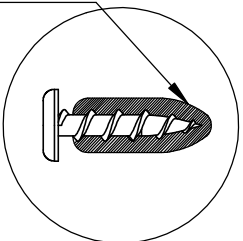
Ø 5/32x1 13/16



Gasket should be placed
between the two frame
pieces while the silicone is
still wet.

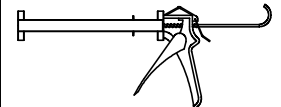
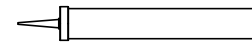
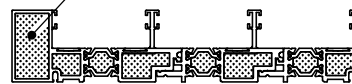


Apply silicone
on screws

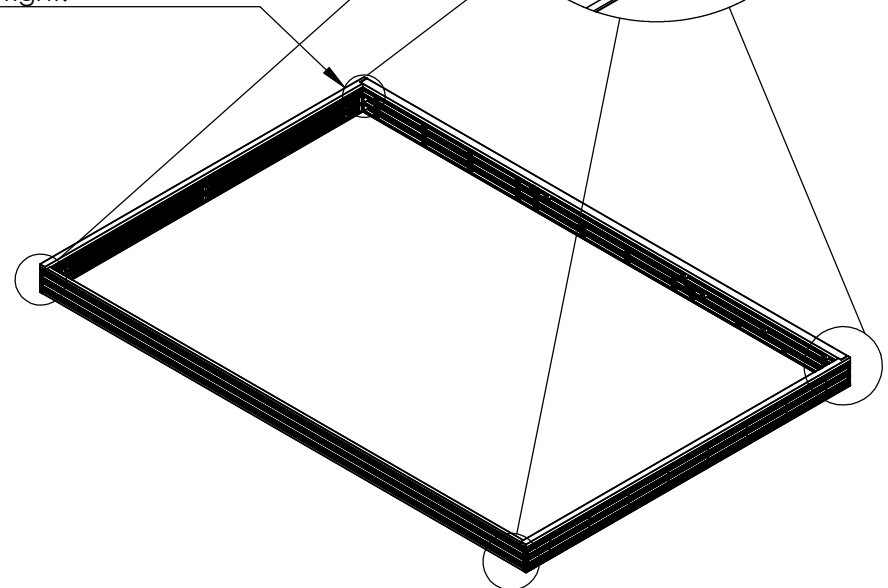
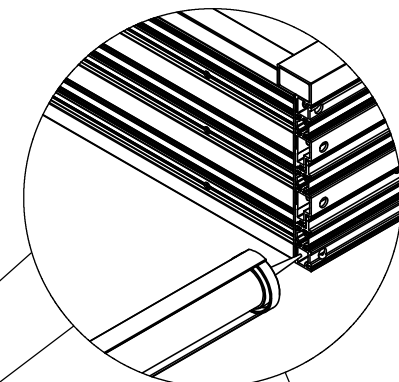


Step 6.3 - Seal the open corners of the assembled frame using silicone.

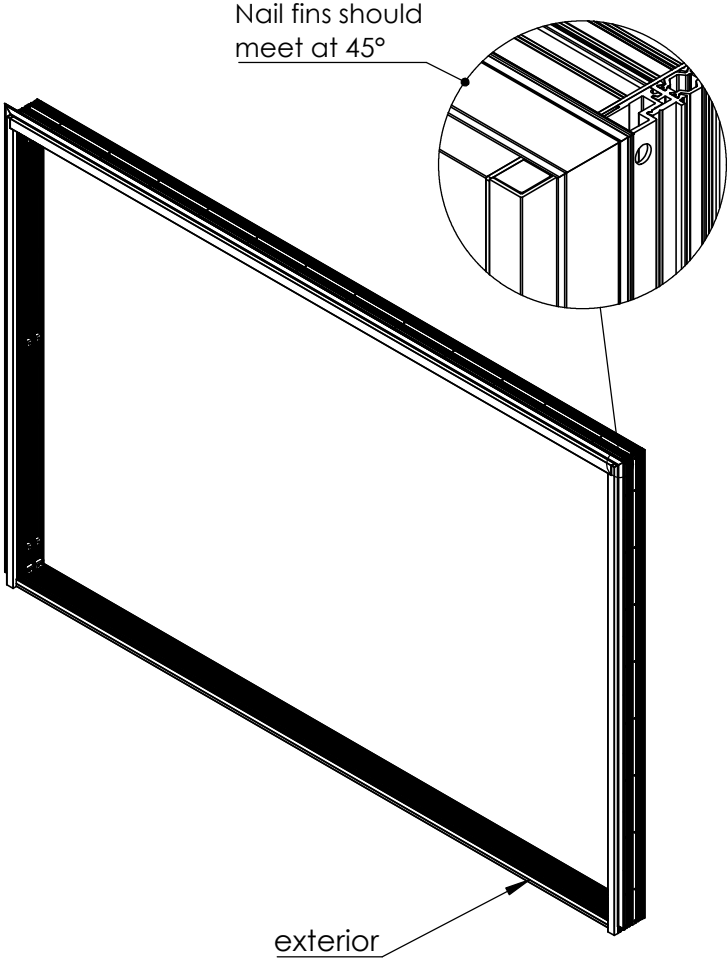
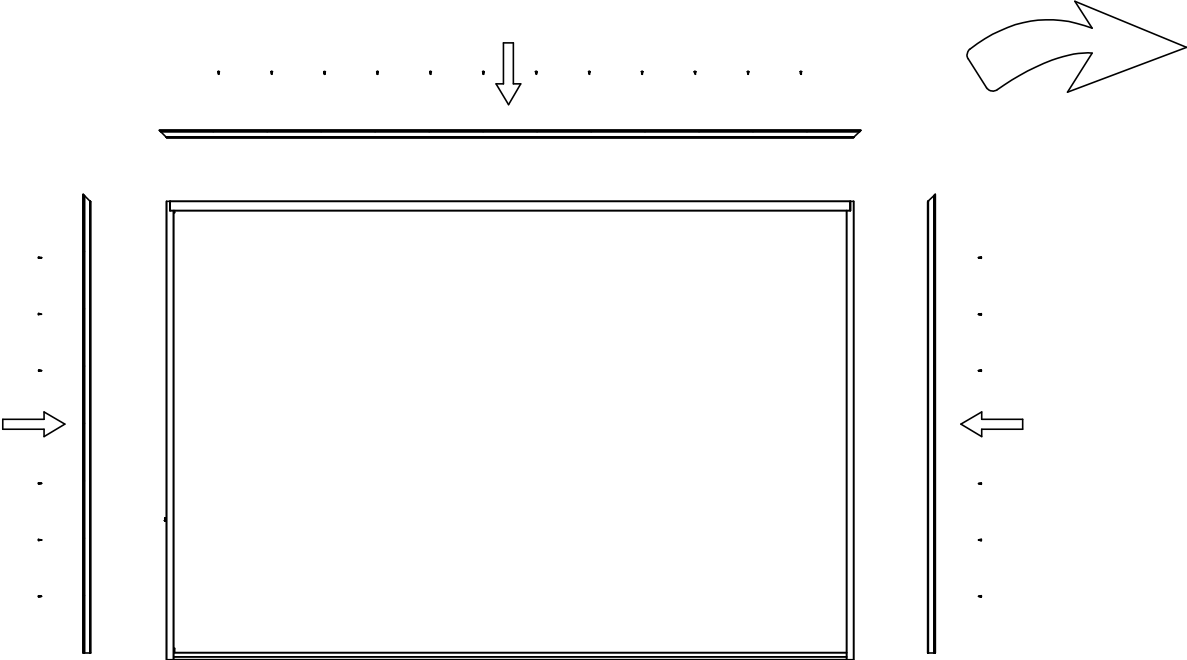
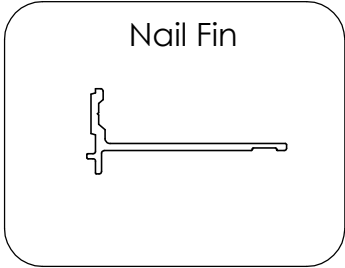
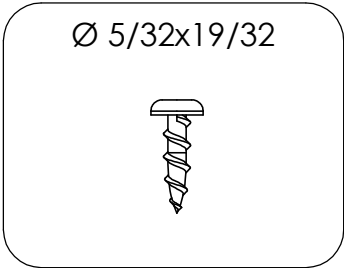
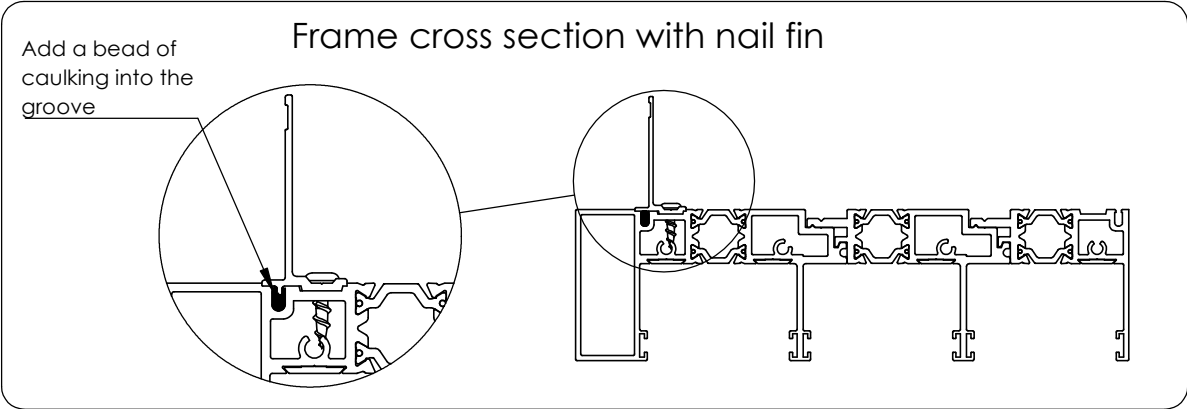
fill with silicone



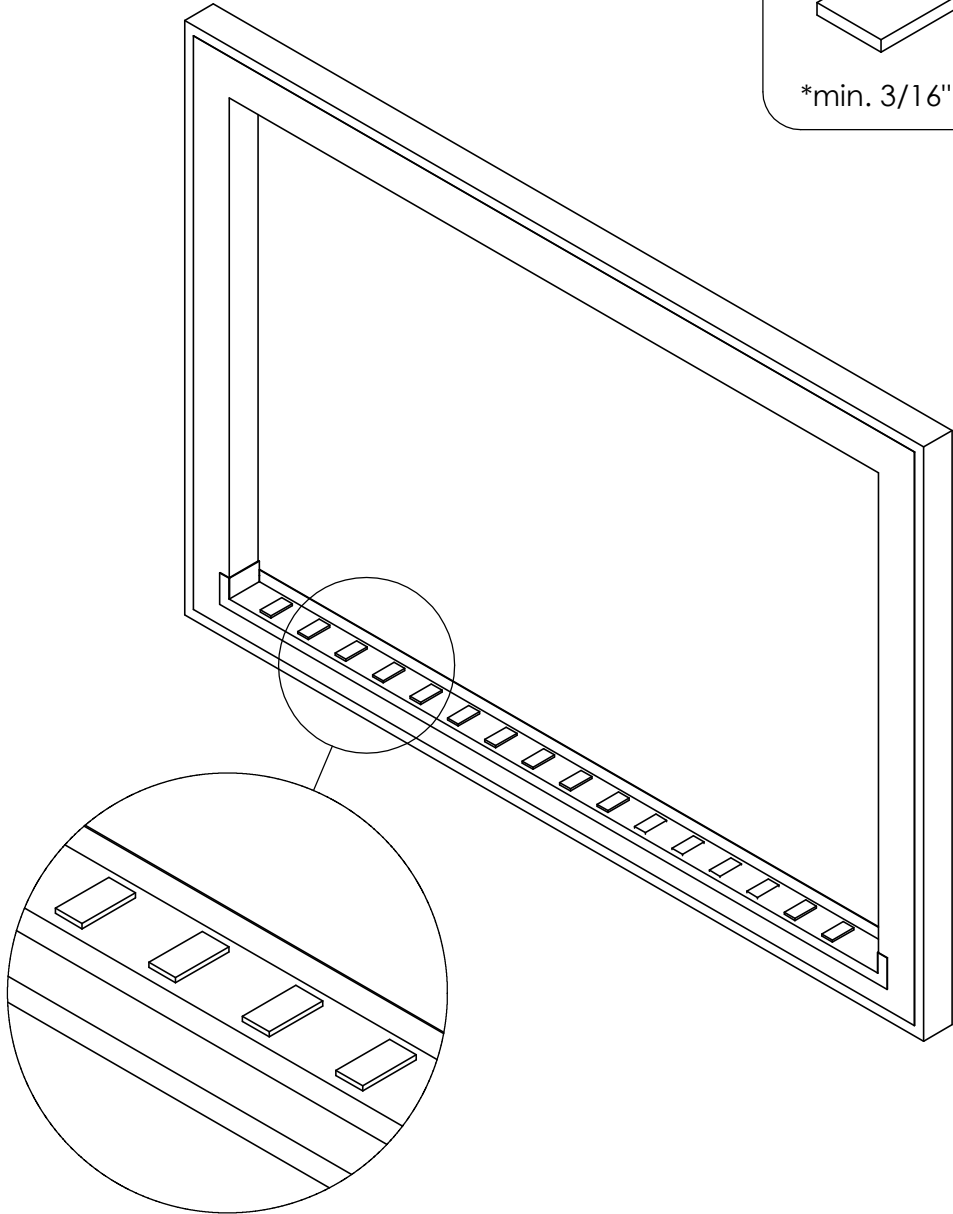
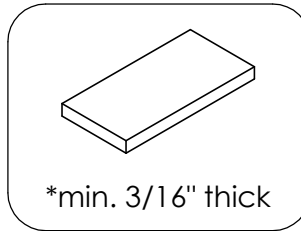
Allow the silicone to
become tacky before
moving the assembly
upright.



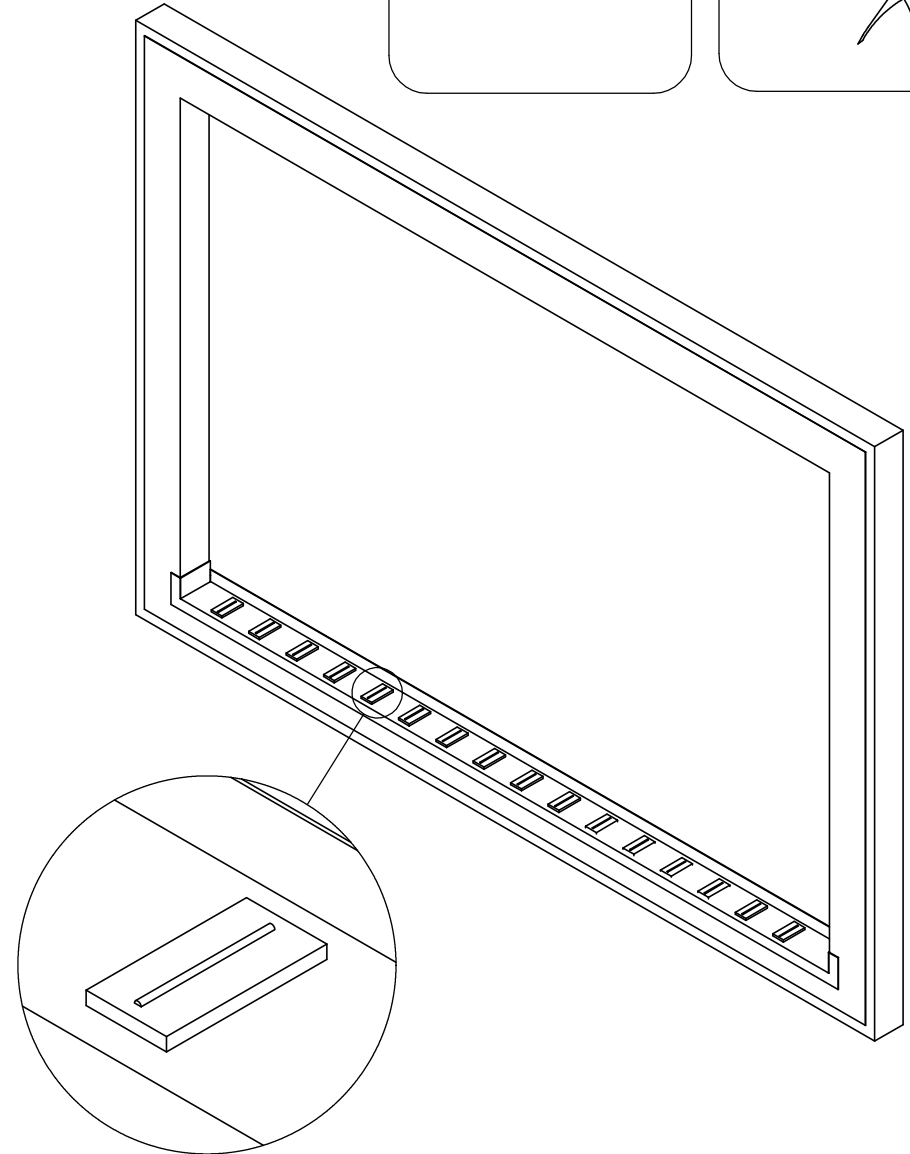
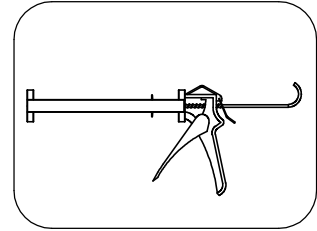
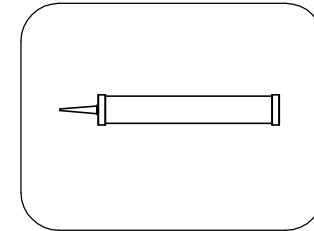
Step 6.4* - Install the nail fin into the frame, if required.



Step 7.1 - Place composite, non-tapered shims* on the pan about every 6 inches (required for proper drainage).

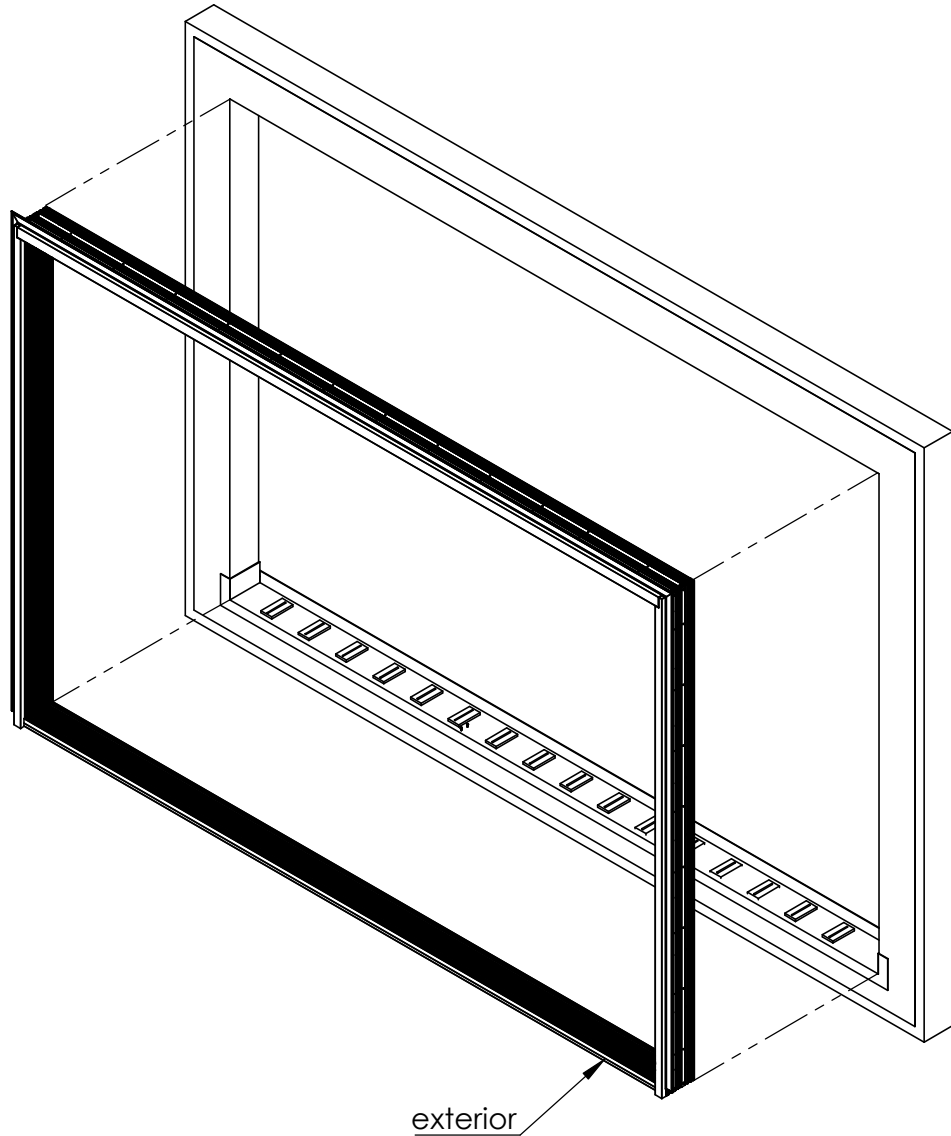


Step 7.2 - Place silicone bead on each shim.

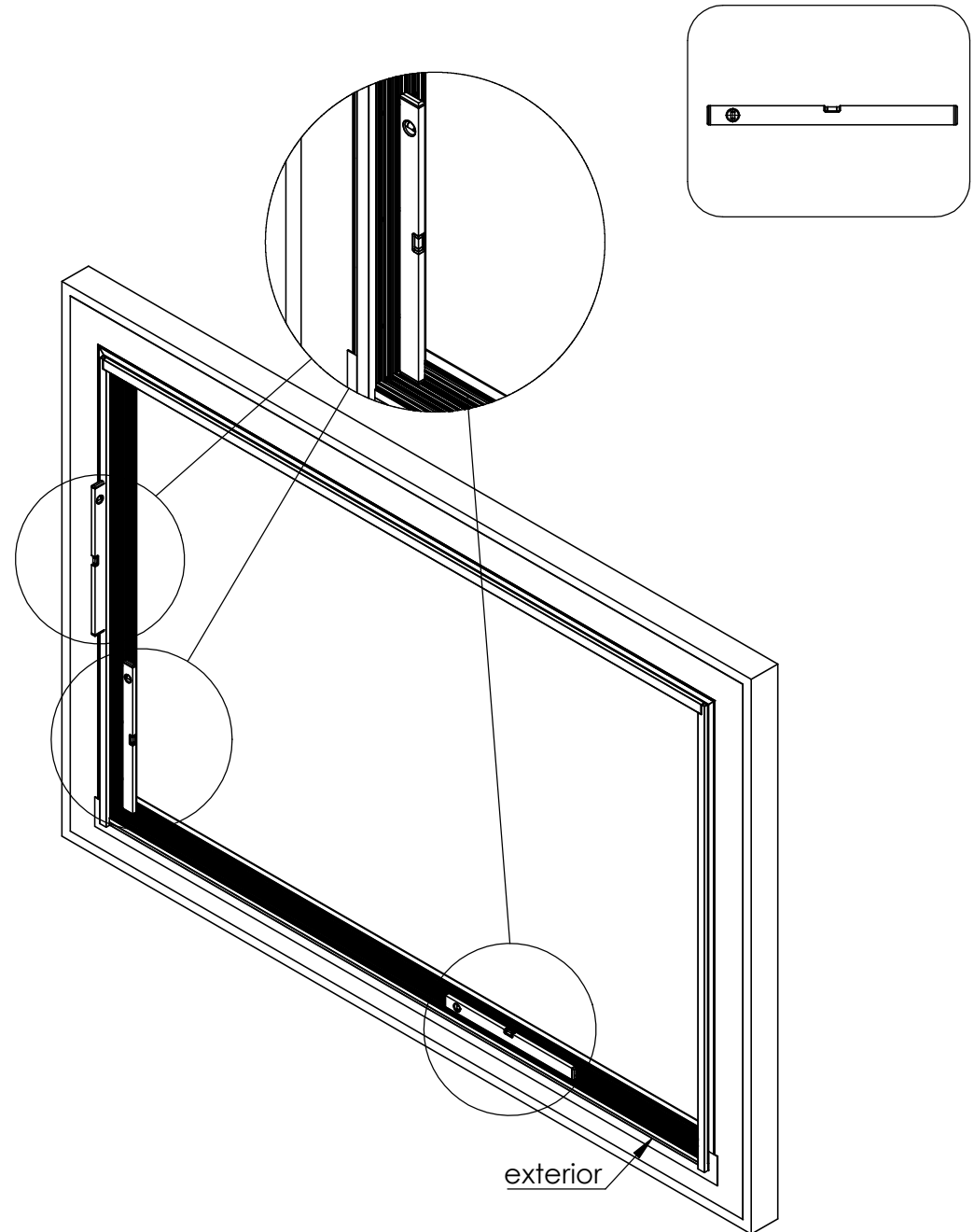


Step 7.3 - Position the frame into the opening on the shims.

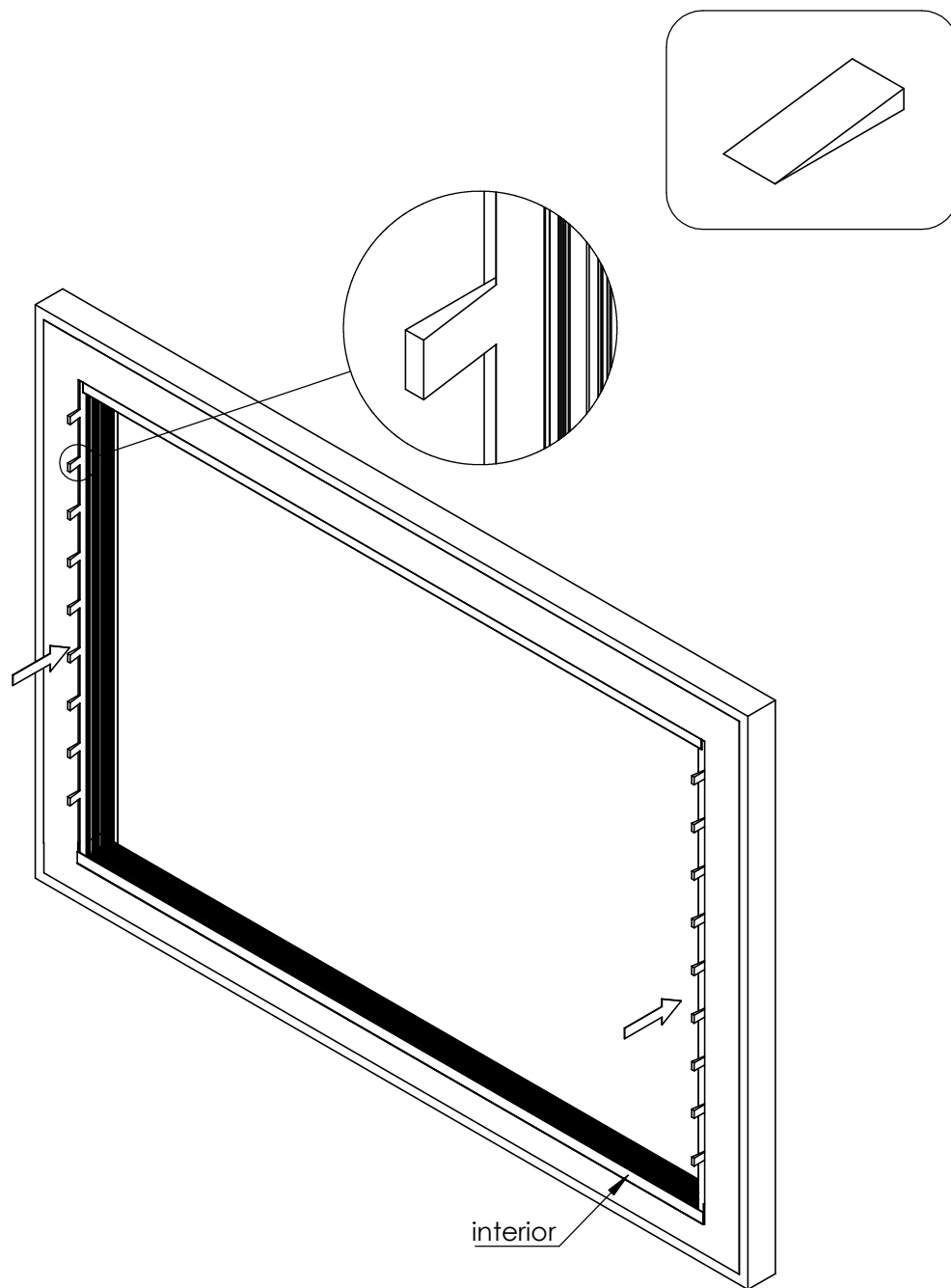
*Ensure proper support for head and seal track



Step 7.4 - Preliminary level and plumb the frame.

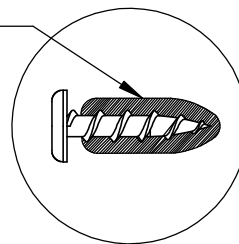


Step 7.5 - Lock jambs using shims on the interior side.

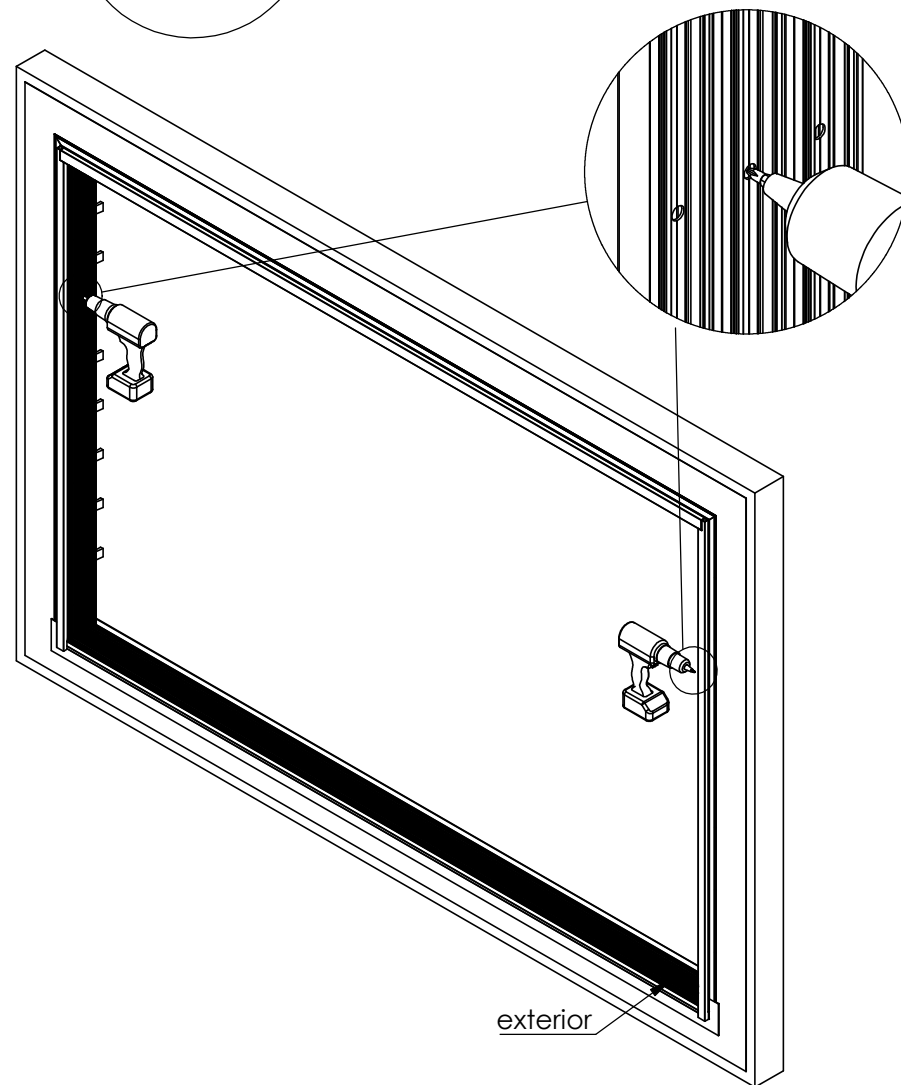
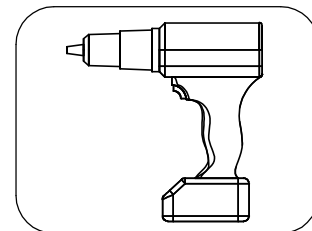


Step 7.6 - Preliminary fasten jambs with screws.

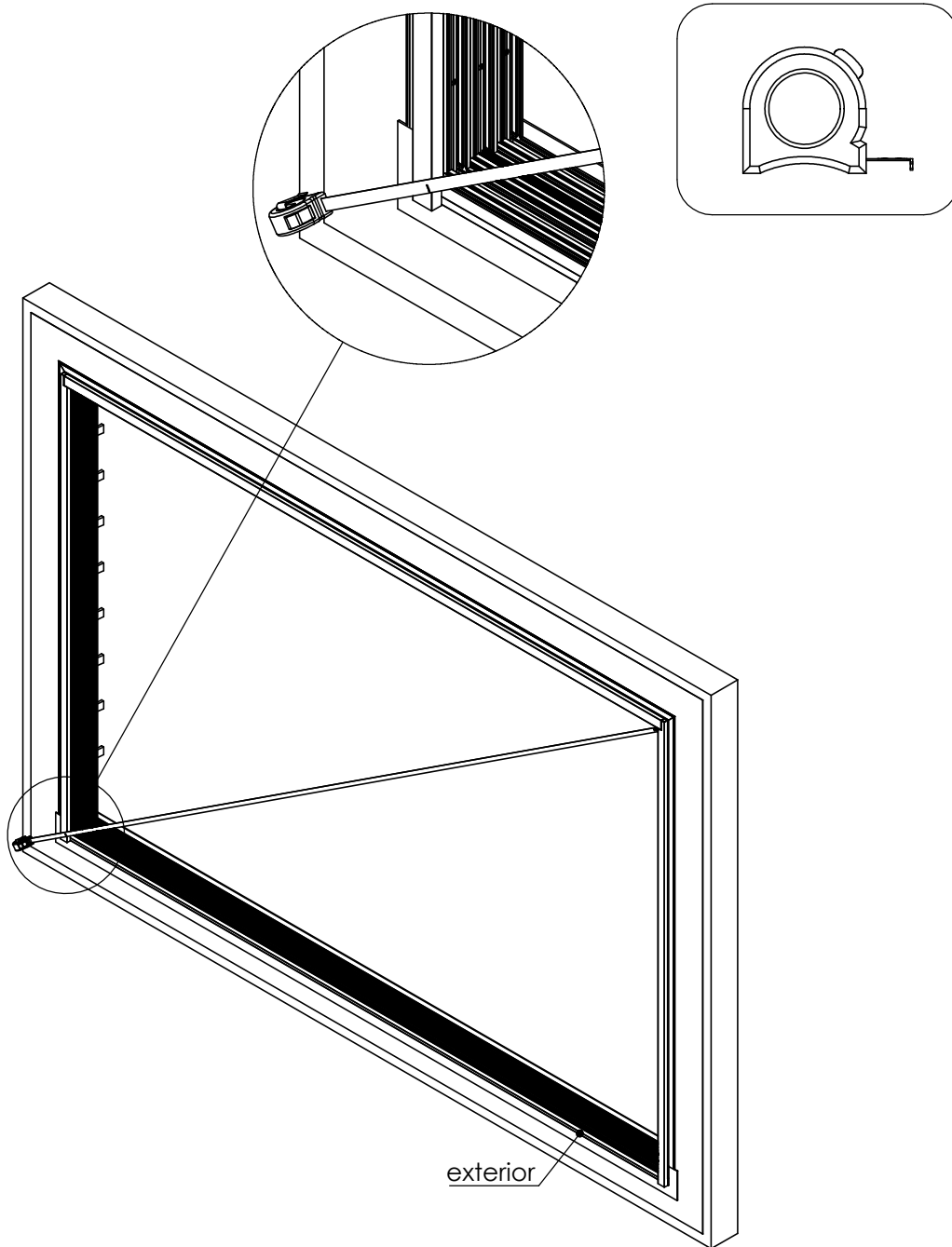
Apply silicone
on screws



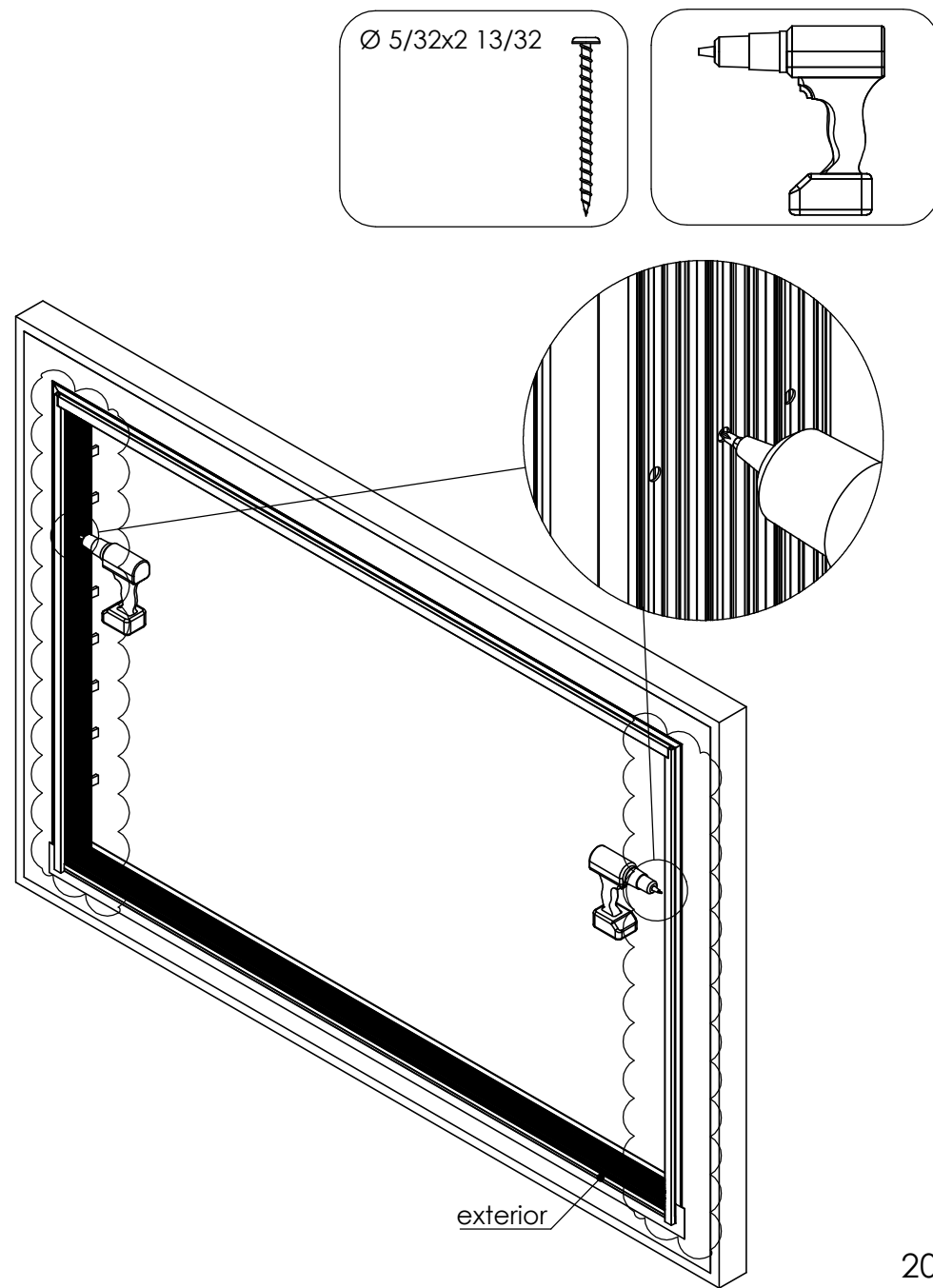
Ø 5/32x2 13/32



Step 7.7 - Recheck vertical and horizontal alignment

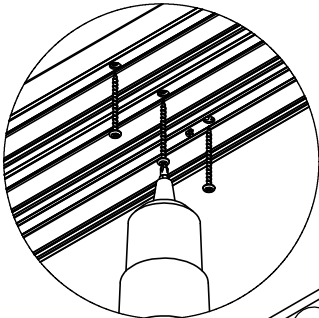
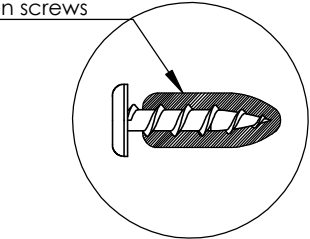


Step 7.8 - Finalize screw tightening to complete vertical frame installation.

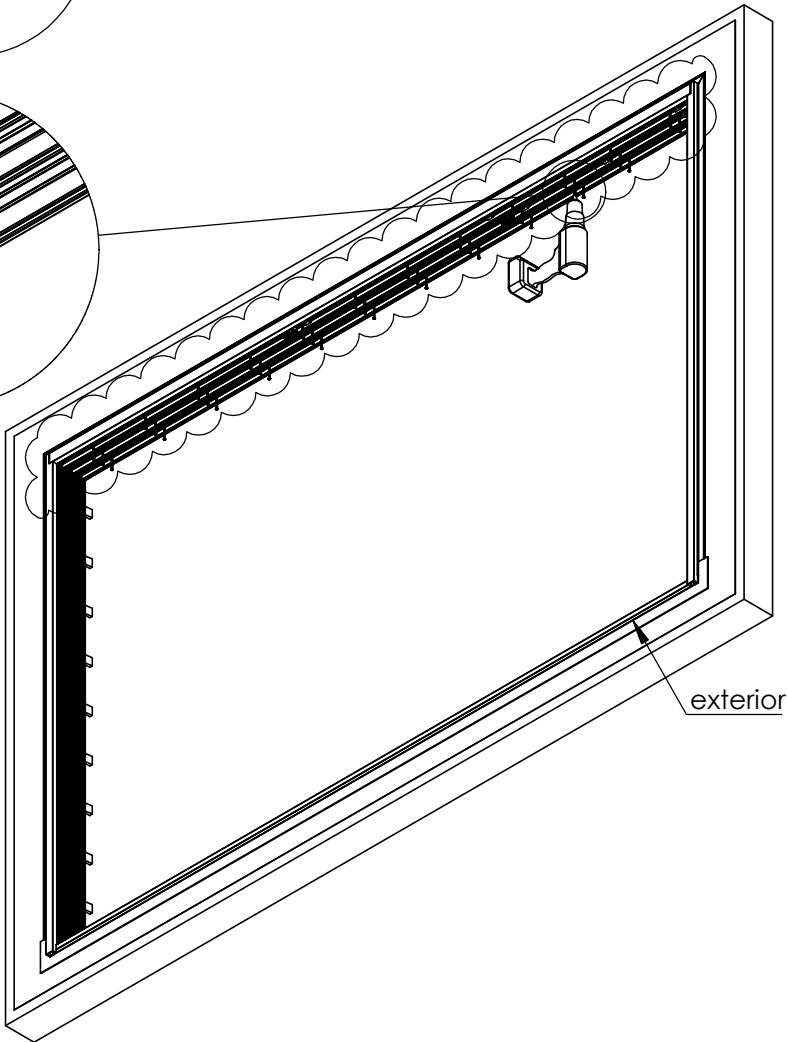
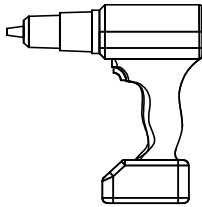


Step 7.9 - Fasten header with screws.

Apply silicone
on screws

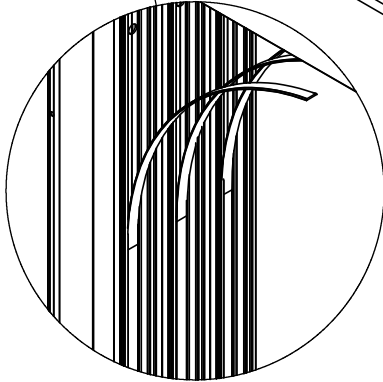
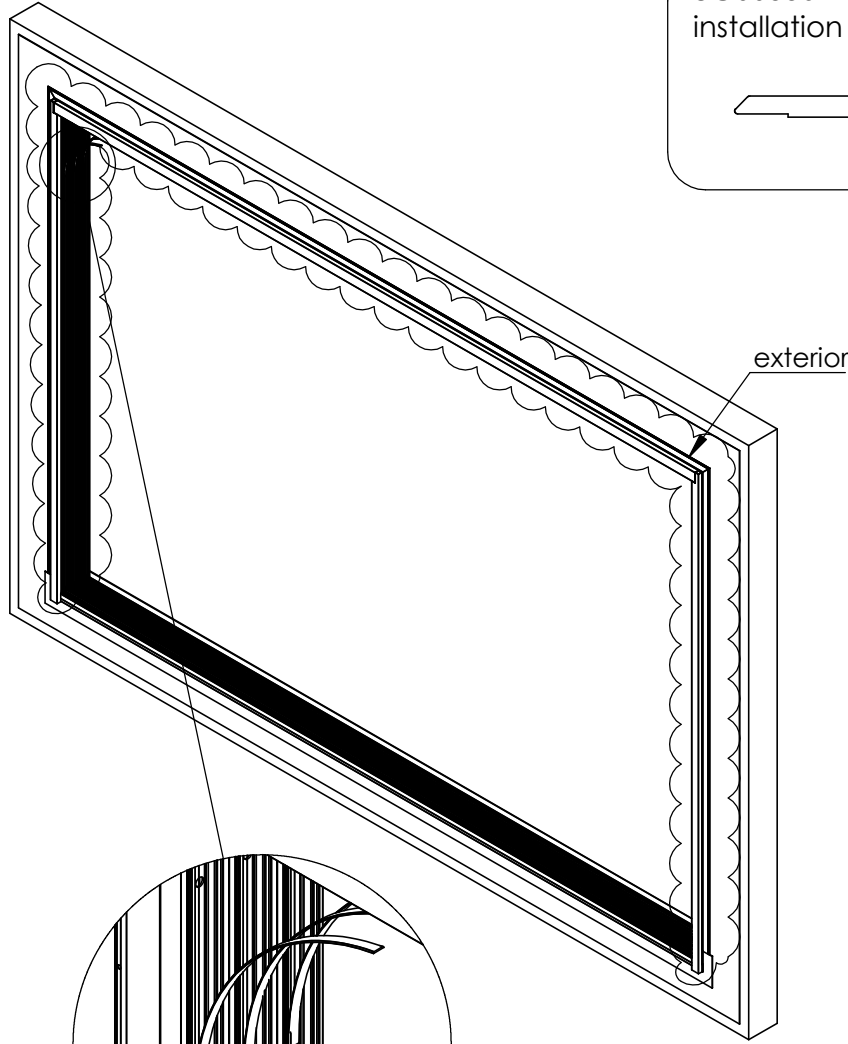


Ø 5/32x2 13/32



Step 7.10 - Cover jambs and head mounting
using supplied covers.

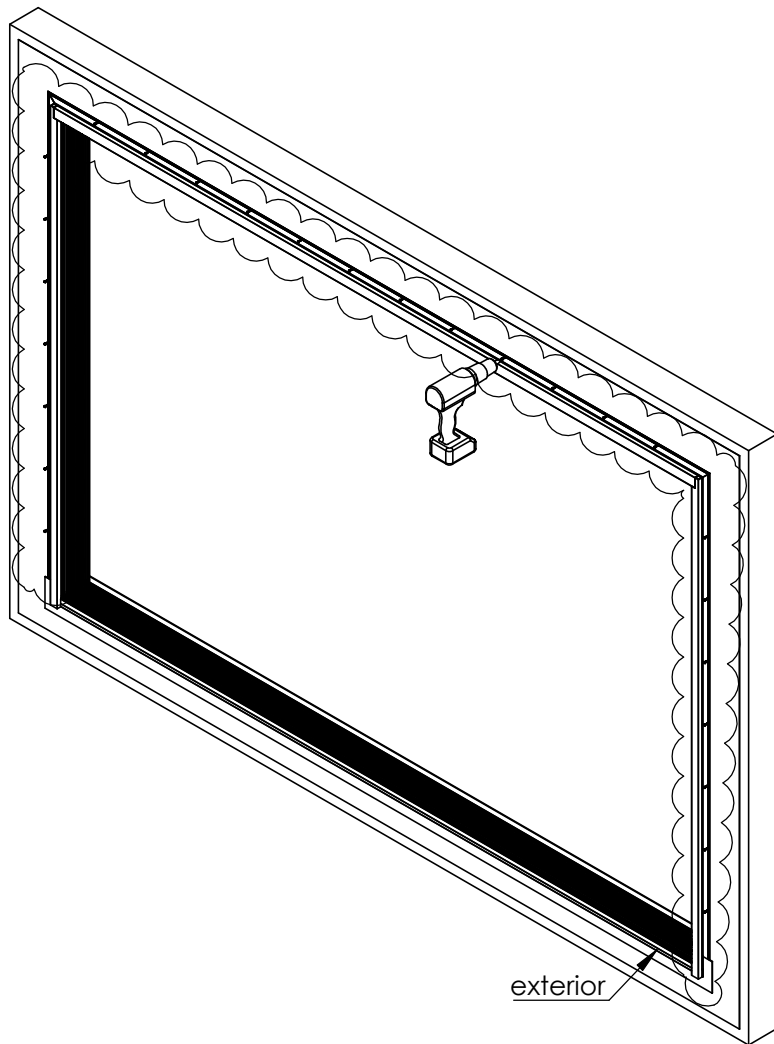
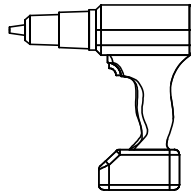
8G00556X - Frame
installation gasket



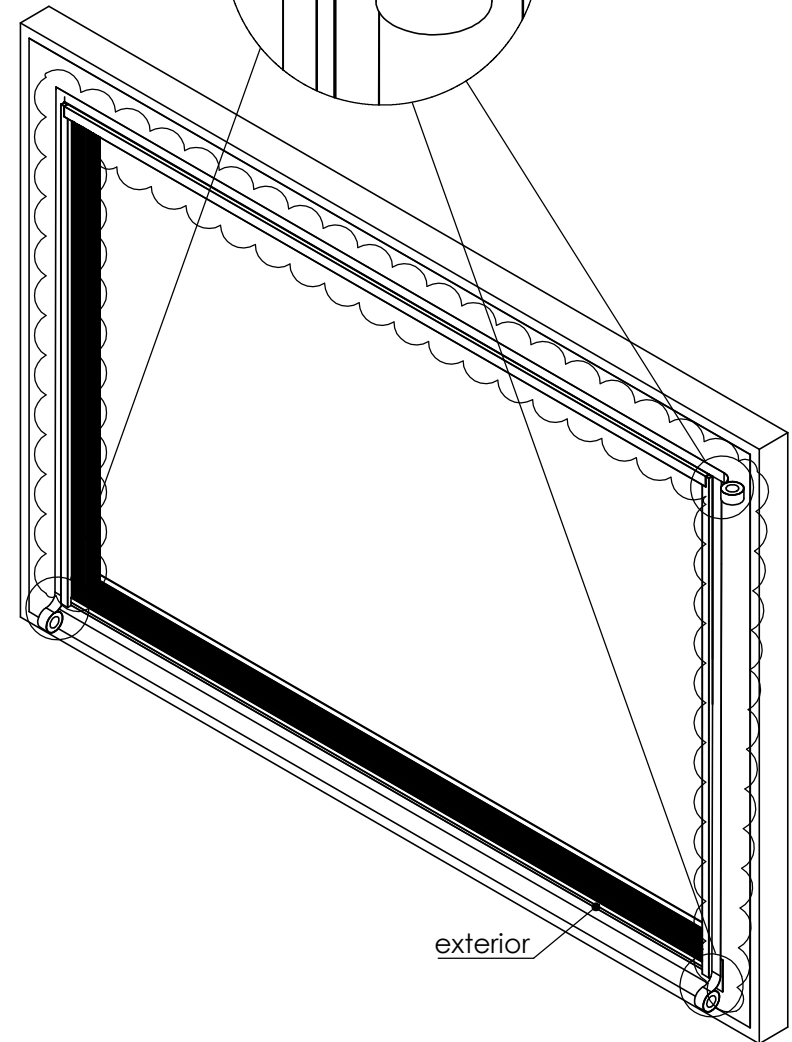
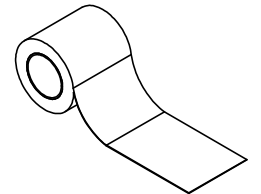
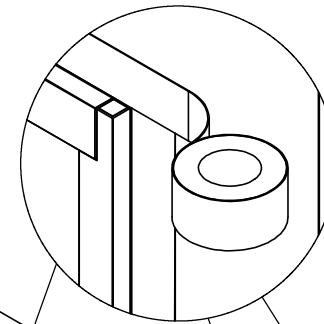
Step 7.11.1 - Seal the structure vertically and horizontally using a nail fin.

Step 7.11.1.1 - Fasten the nail fin to the structure.

Ø 5/32x 15/32

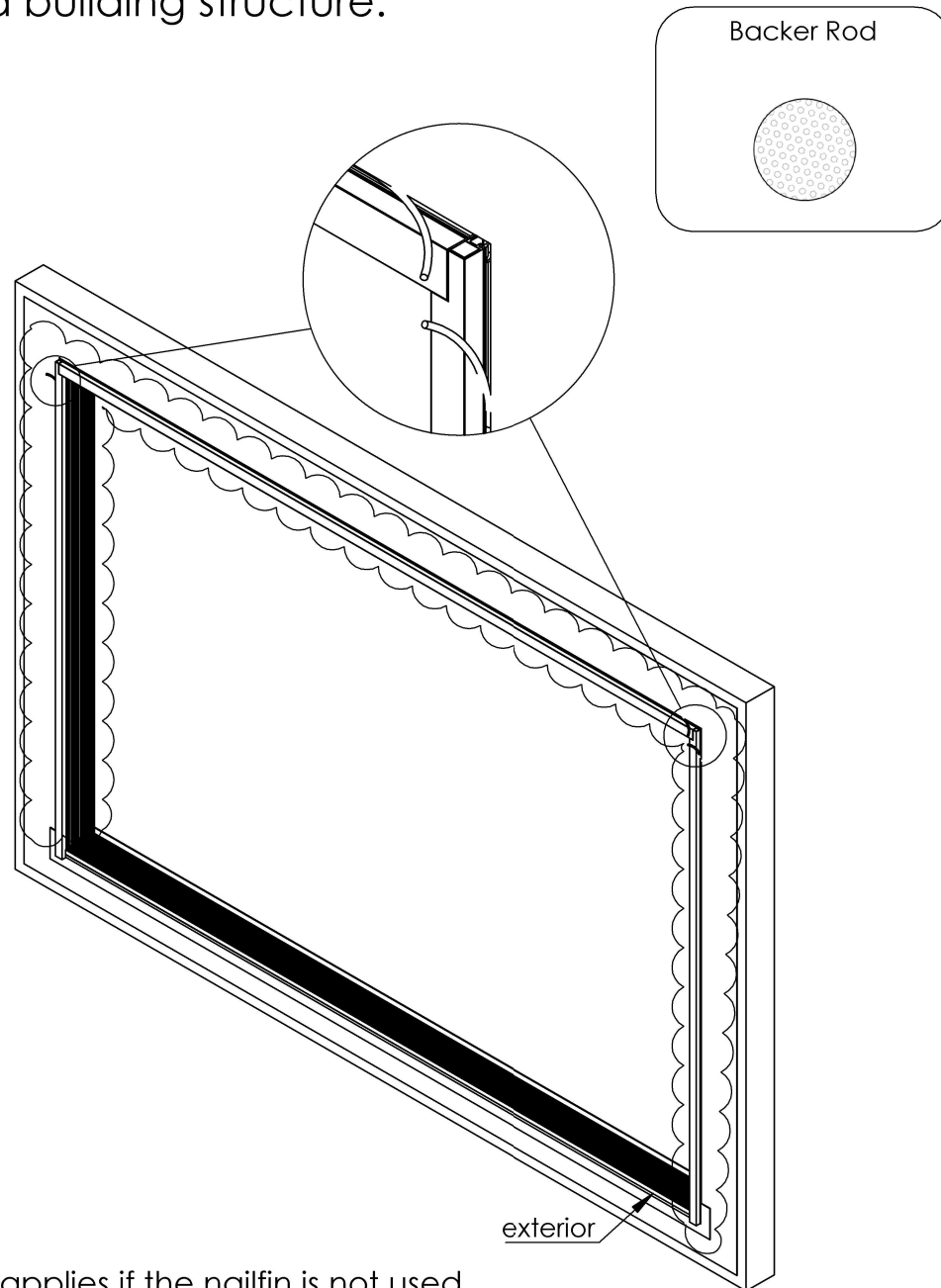


Step 7.11.1.2 - Seal the nail fin with flashing tape in weatherboard fashion.



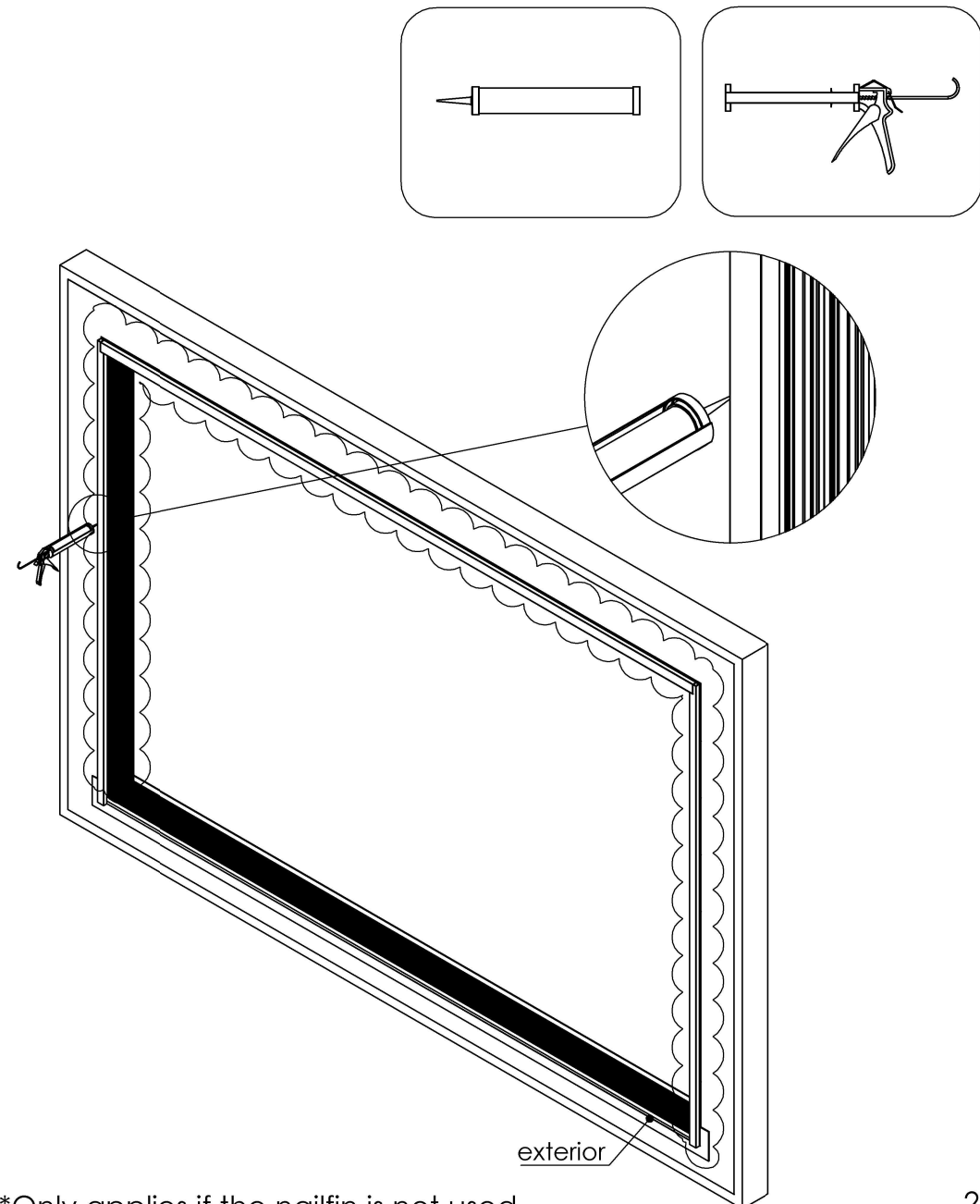
*Step 7.11.2 - Seal the structure vertically and horizontally using a Backer Rod.

*Step 7.11.2.1 - Insert the backer rod (not supplied by INICIO) into the gap between the door frame and building structure.



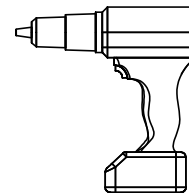
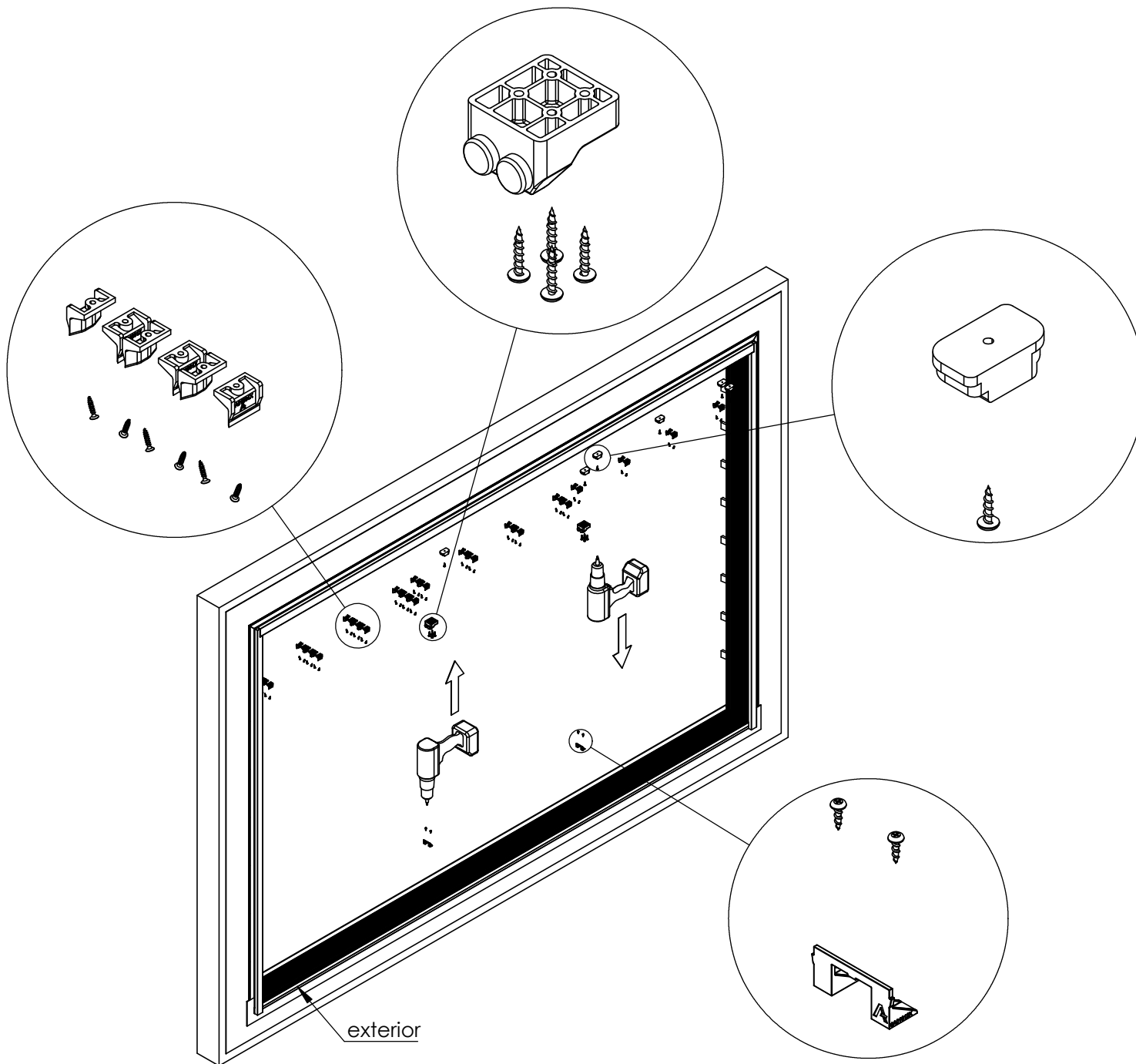
*Only applies if the nailfin is not used.

*Step 7.11.2.2 - Seal the gap using silicone.

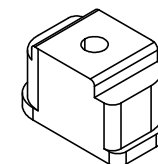


*Only applies if the nailfin is not used.

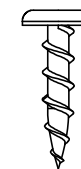
Step 8.1 - Remove accessories from top and bottom frame to insert the panels.



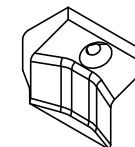
8A01838X - Top
frame cover pad



Ø 5/32x3/4



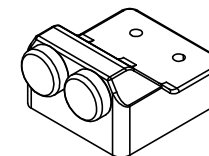
8A01831X - Panel
guiding slide



Ø 1/8x5/8



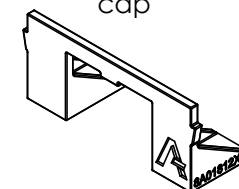
8A01835X - Panel
slide stop



Ø 5/32x15/16



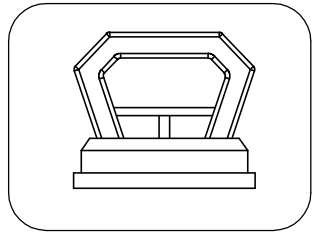
8A01812X - Threshold cap



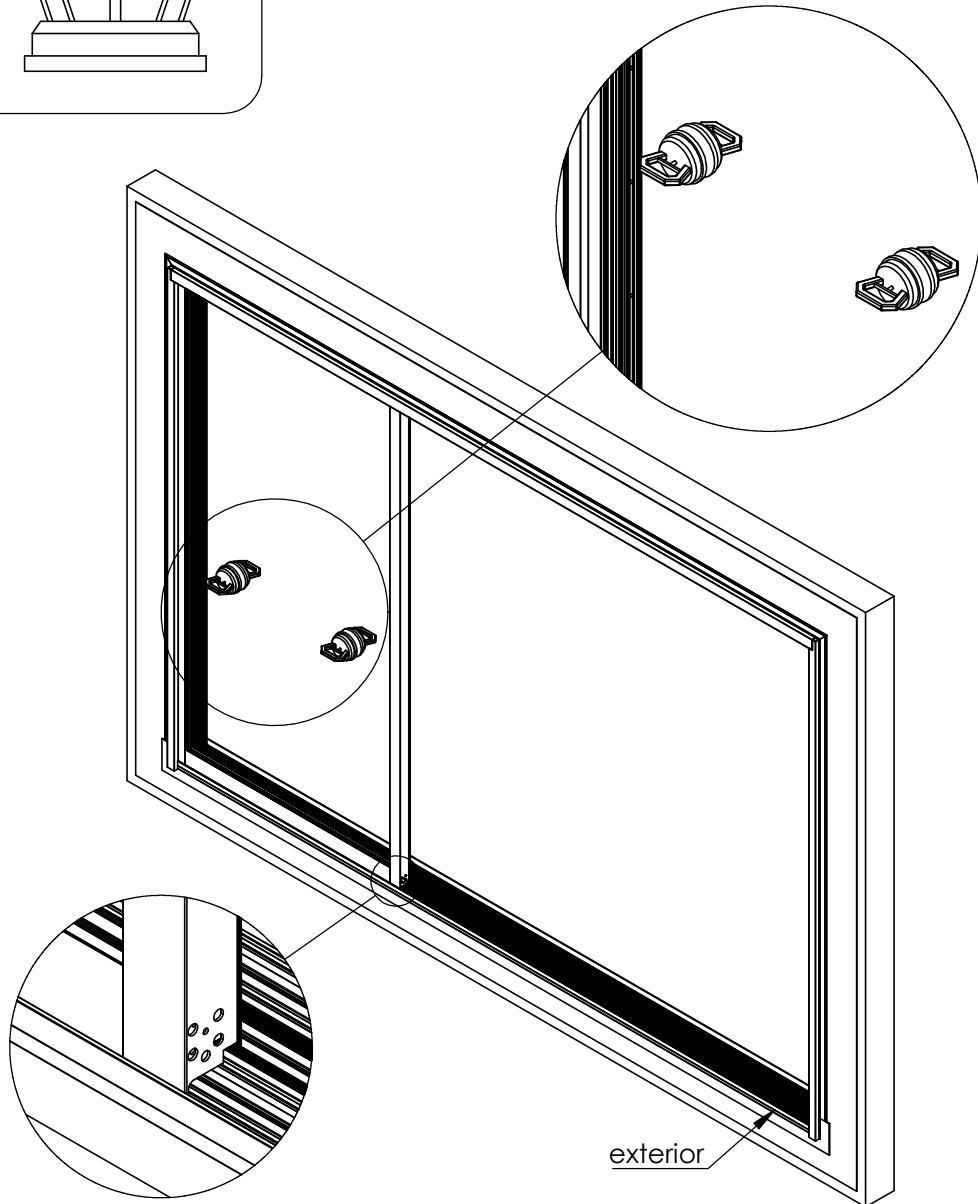
Ø 5/32x7/16



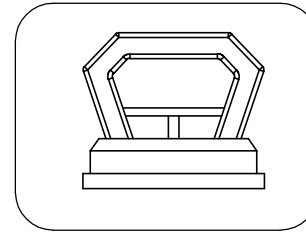
Step 8.2.1 - Insert the fixed panel into the frame.



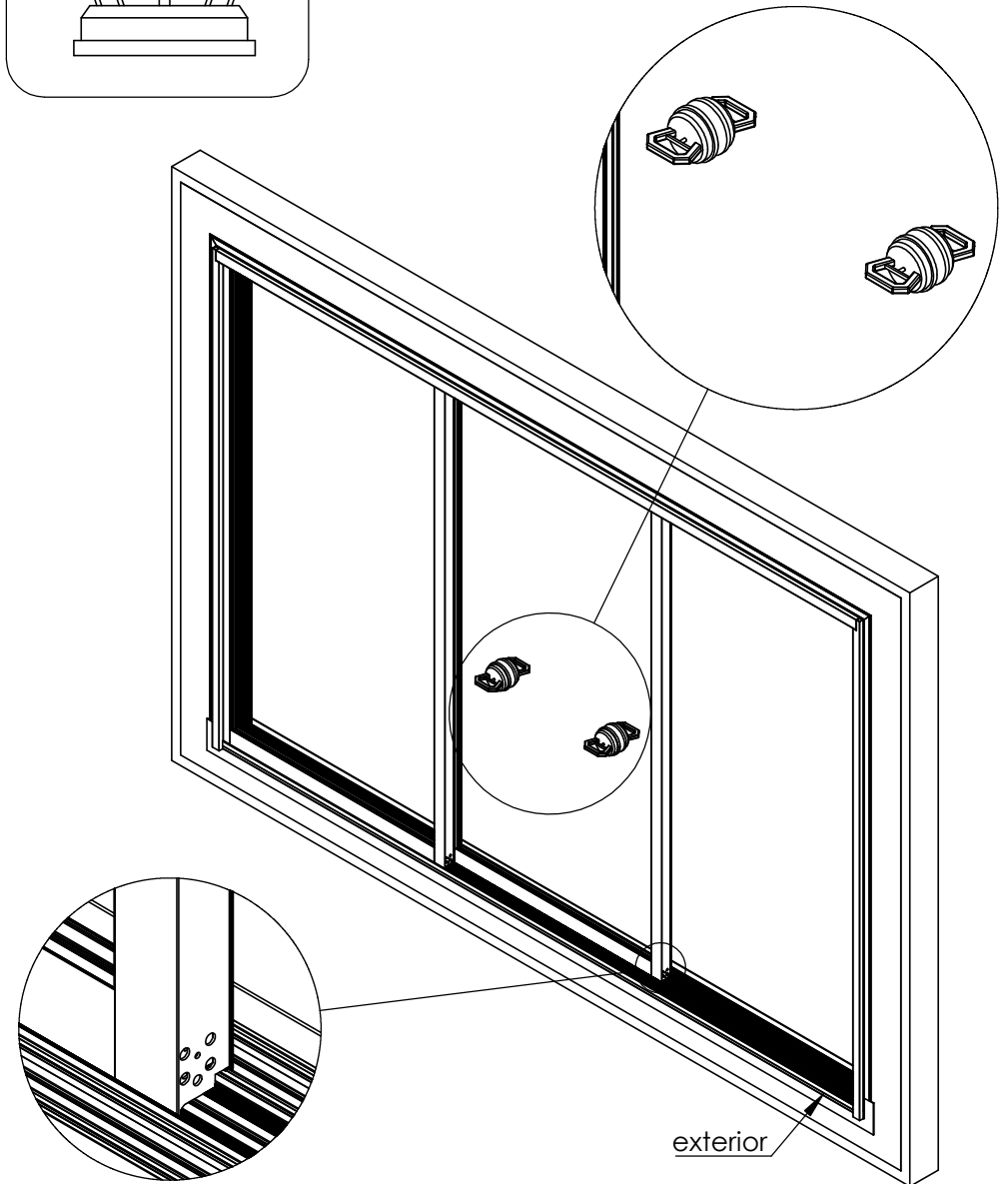
⚠ CAUTION



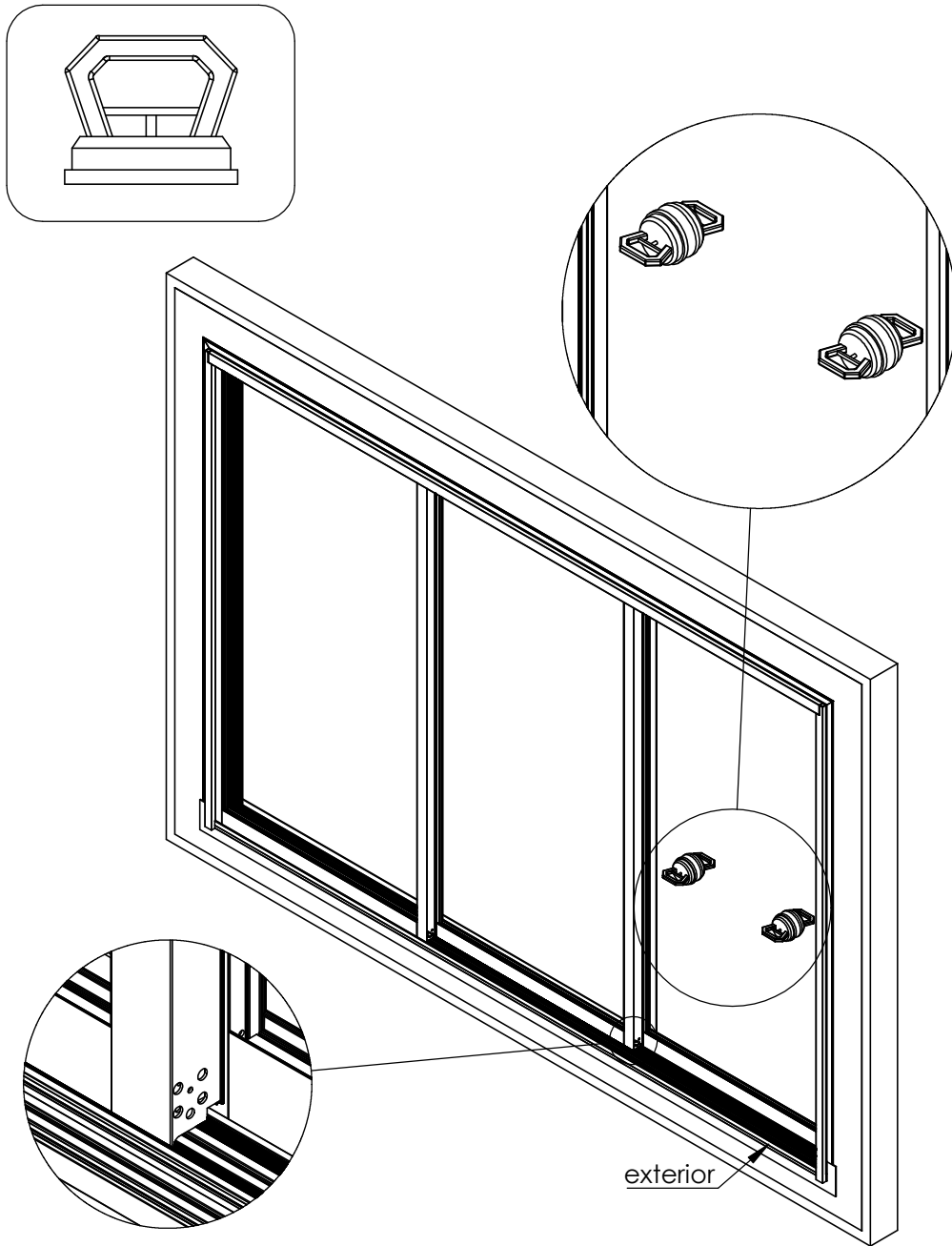
Step 8.2.2 - Insert the middle panel into the frame.



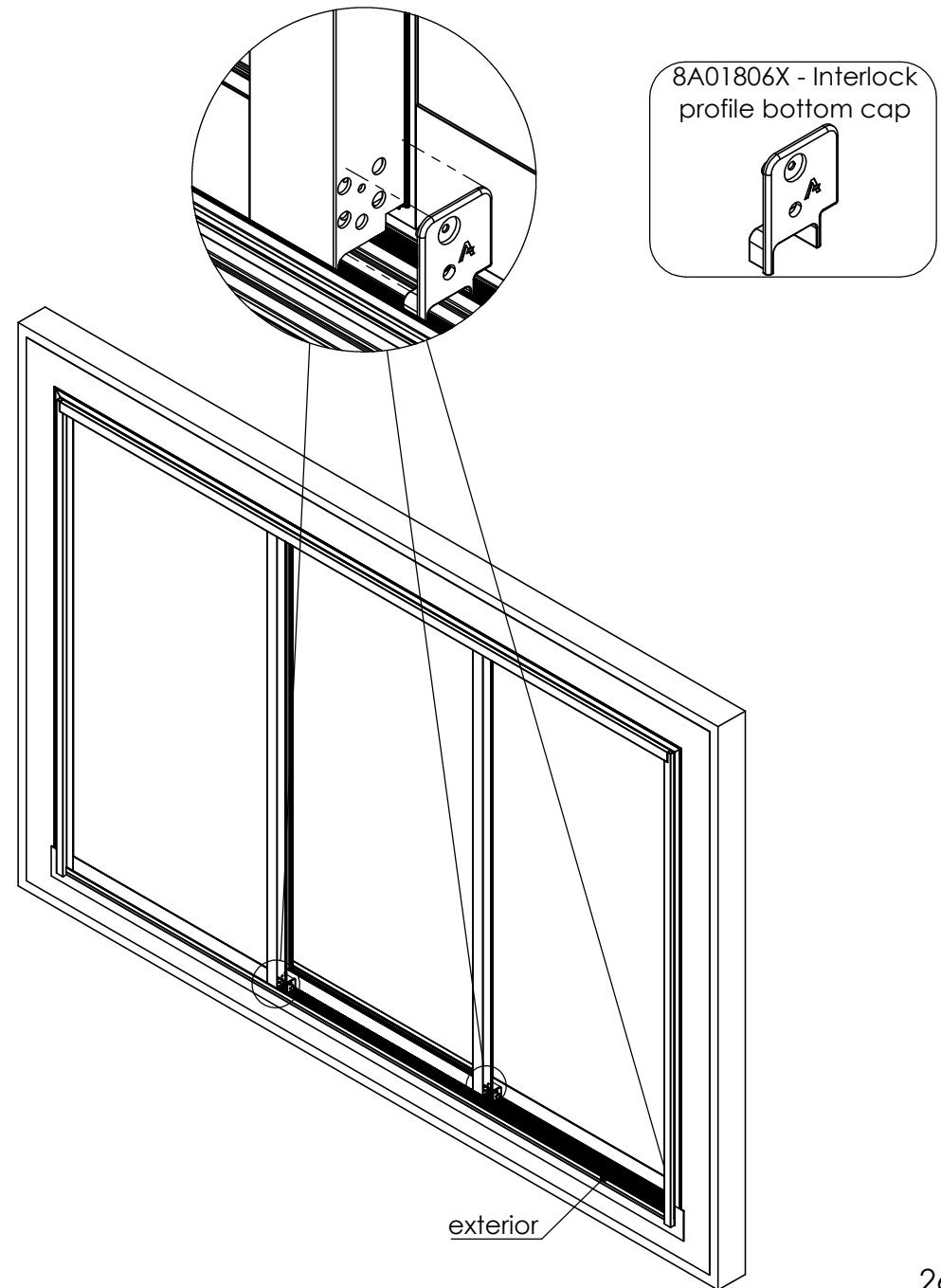
⚠ CAUTION



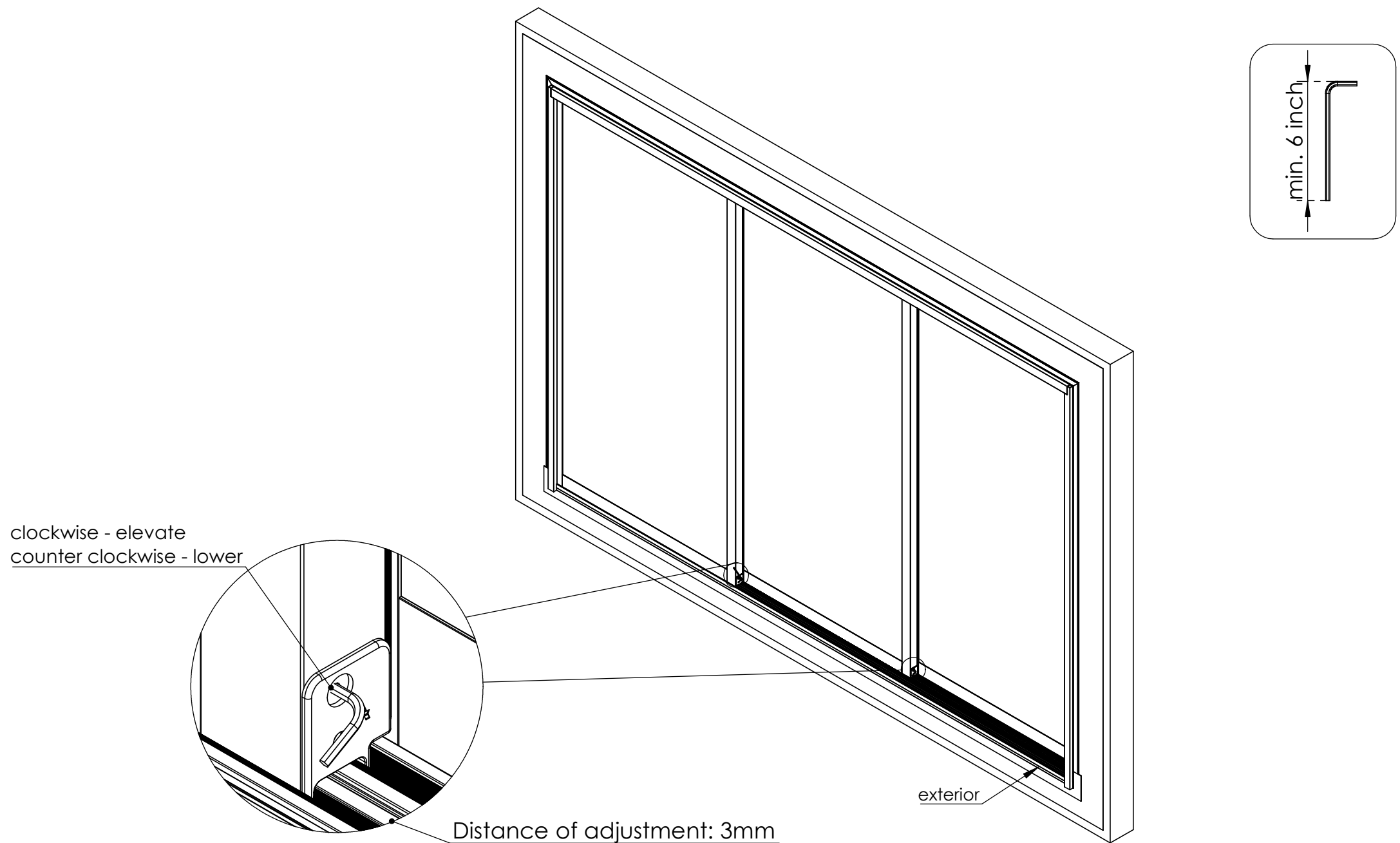
Step 8.2.3 - Insert the lock panel into the frame.



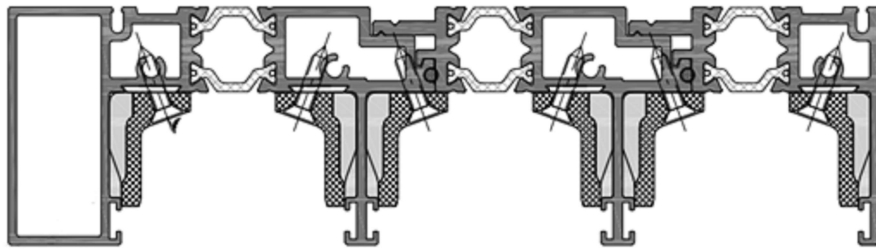
Step 8.3 - Attach interlock profile bottom cap.



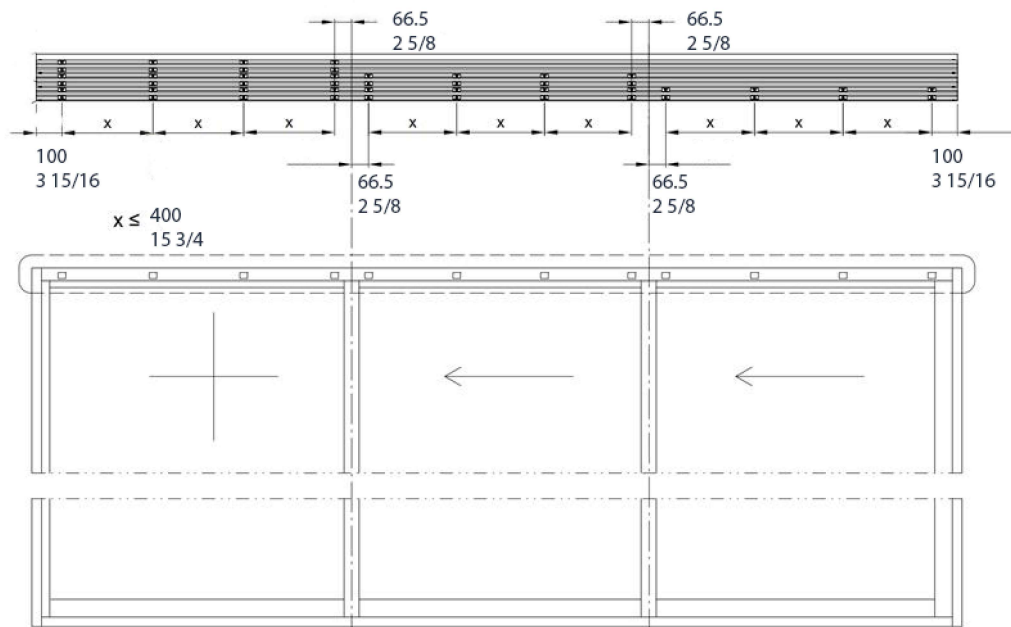
Step 8.4 - Adjust the panel rollers, as necessary.



Top frame cross section with panel guiding slides



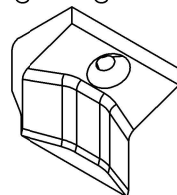
Panel guiding slides layout scheme



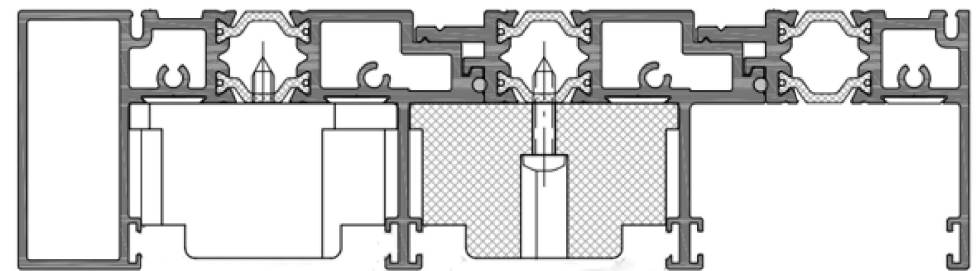
Ø 1/8x5/8



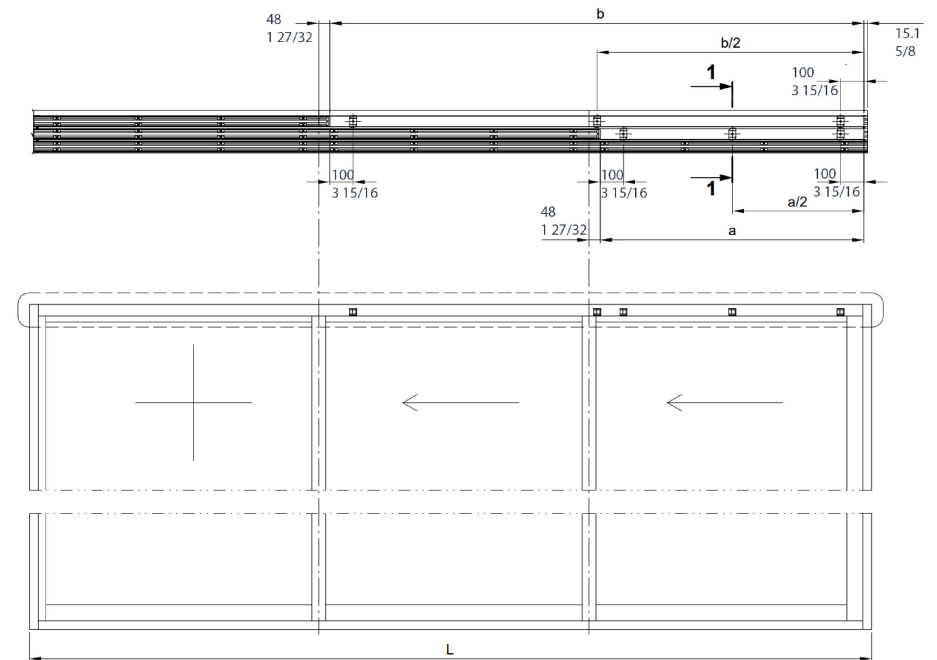
8A01831X - Panel guiding slide



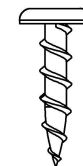
Top frame cross section with top frame cover pads



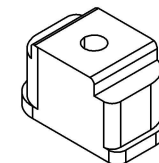
Top frame cover pads layout scheme



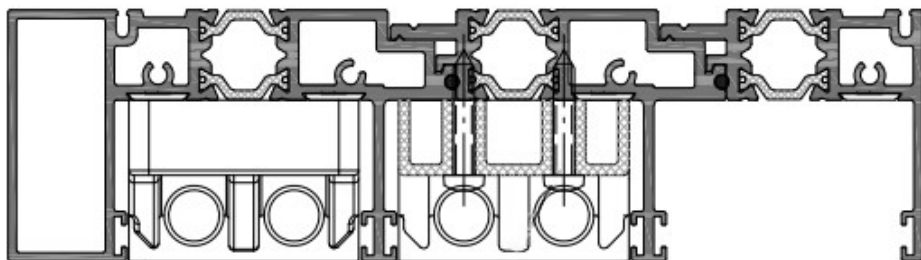
Ø 5/32x3/4



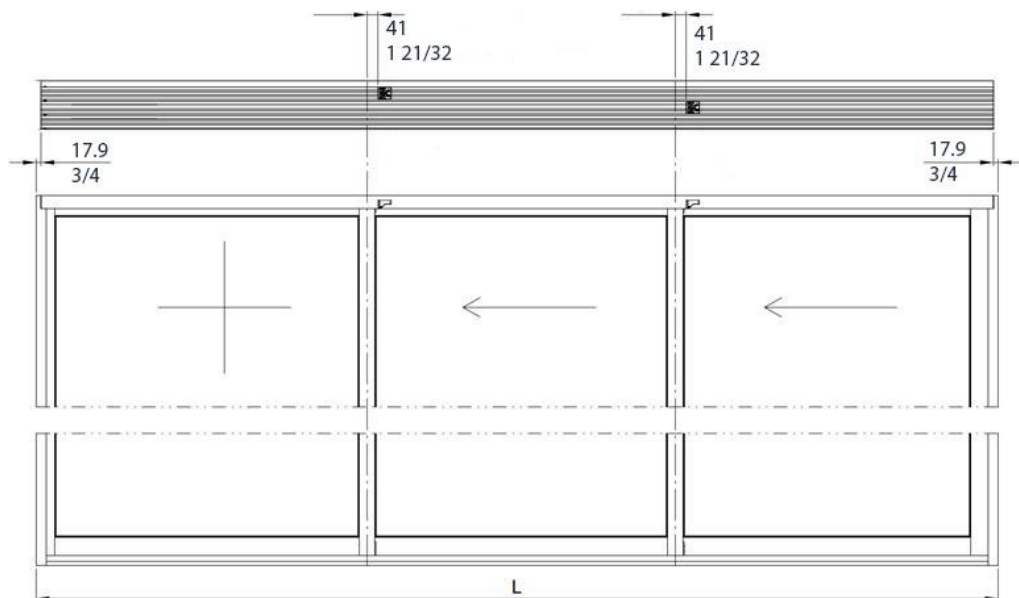
8A01838X - Top frame cover pad



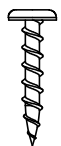
Top frame cross section with panel slide stops



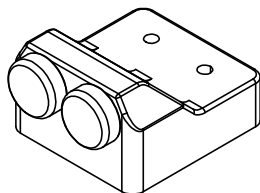
Panel slide stops layout scheme



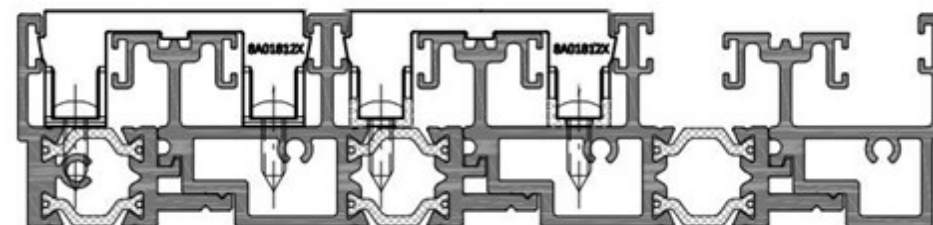
Ø 5/32x15/16



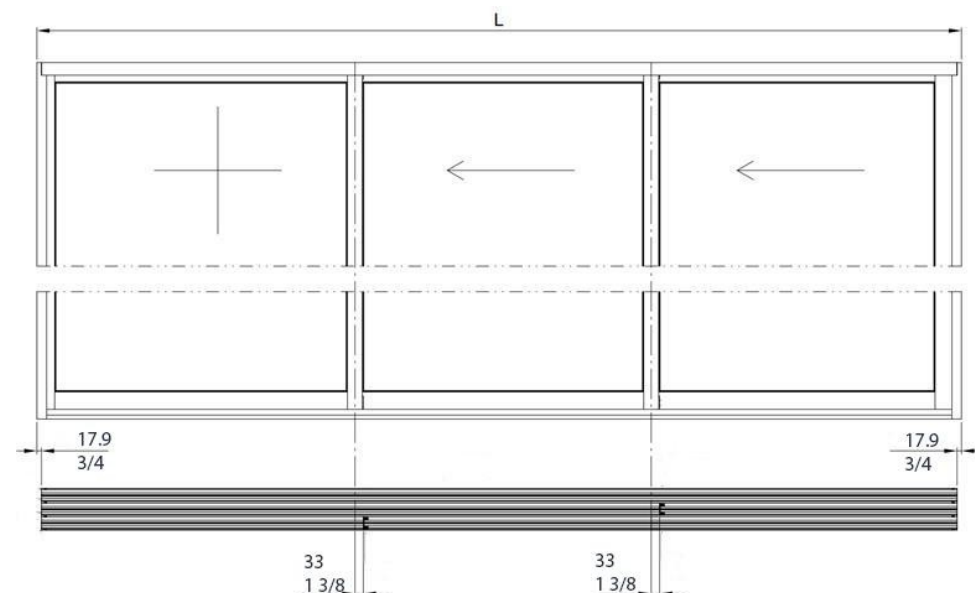
8A01835X - Panel slide stop



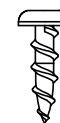
Sill cross section with threshold caps



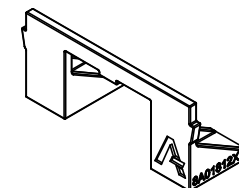
Threshold caps layout scheme



Ø 5/32x7/16




8A01812X - Threshold cap

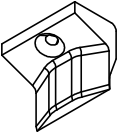


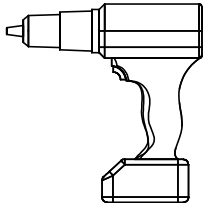
Step 9.2 - Reinstall previously removed panel guiding slides.

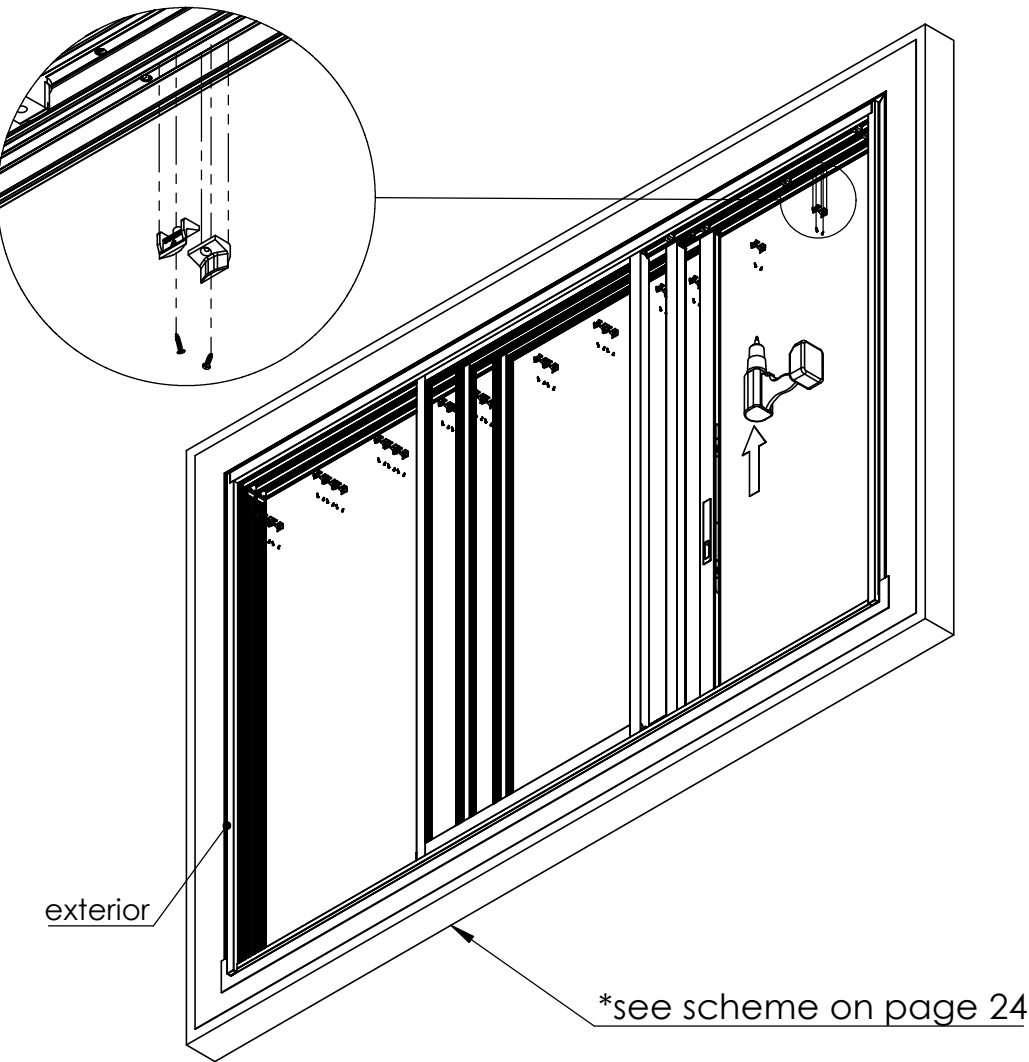
Ø 1/8x5/8



8A01831X - Panel guiding slide

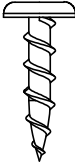




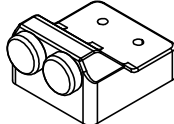


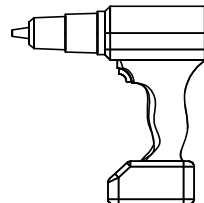
Step 9.3 - Reinstall previously removed panel slide stops in the header.

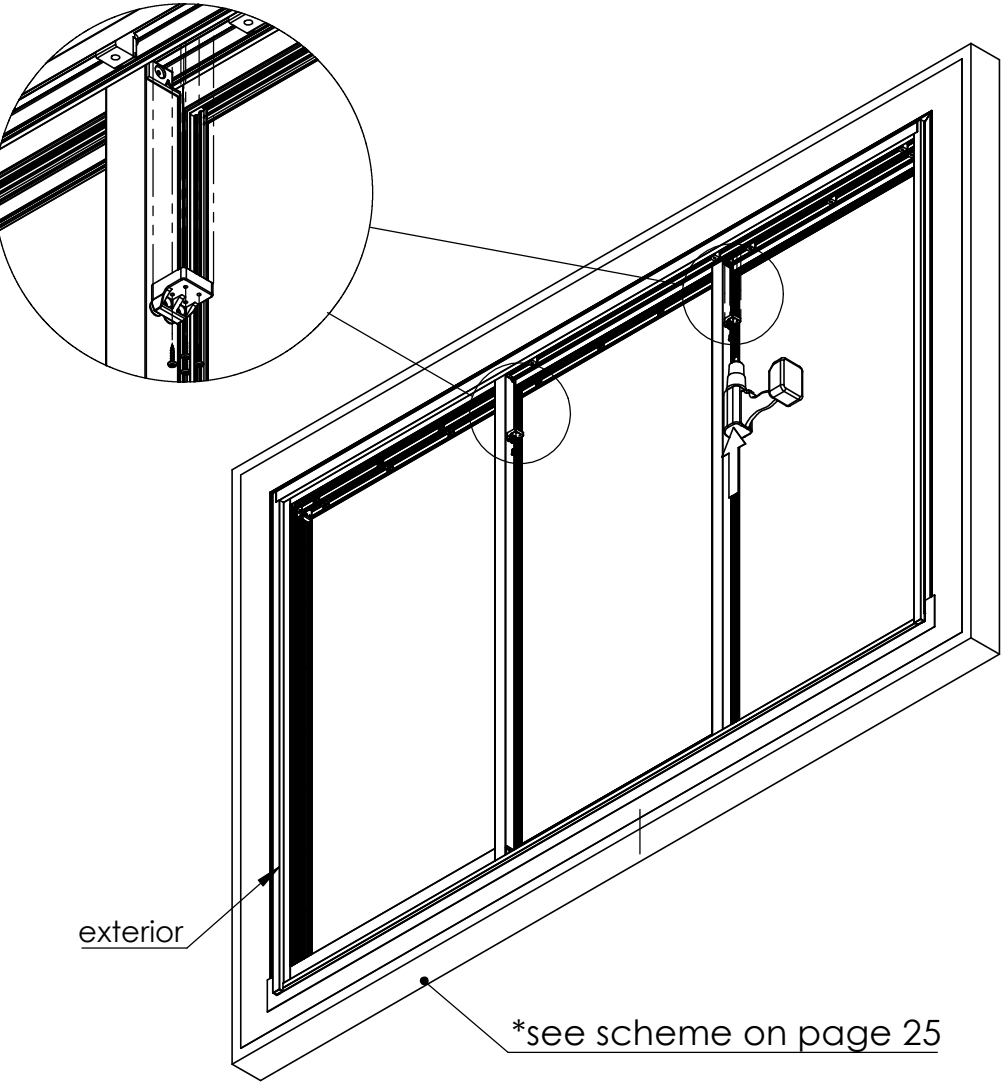
Ø 5/32x15/16



8A01835X - Panel slide stop

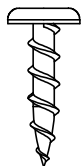




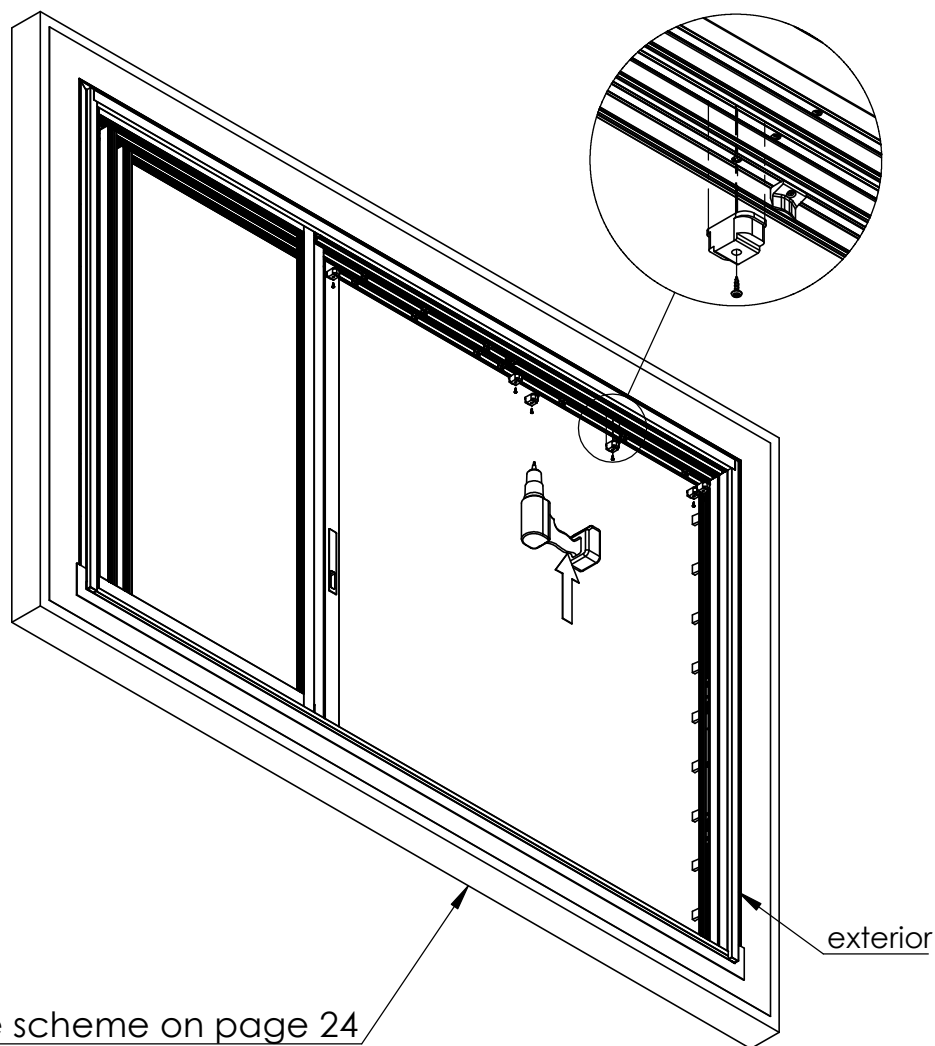
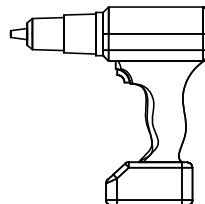
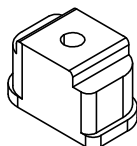


Step 9.4 - Reinstall previously removed top frame cover pads.

Ø 5/32x3/4



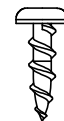
8A01838X- Top frame cover pad



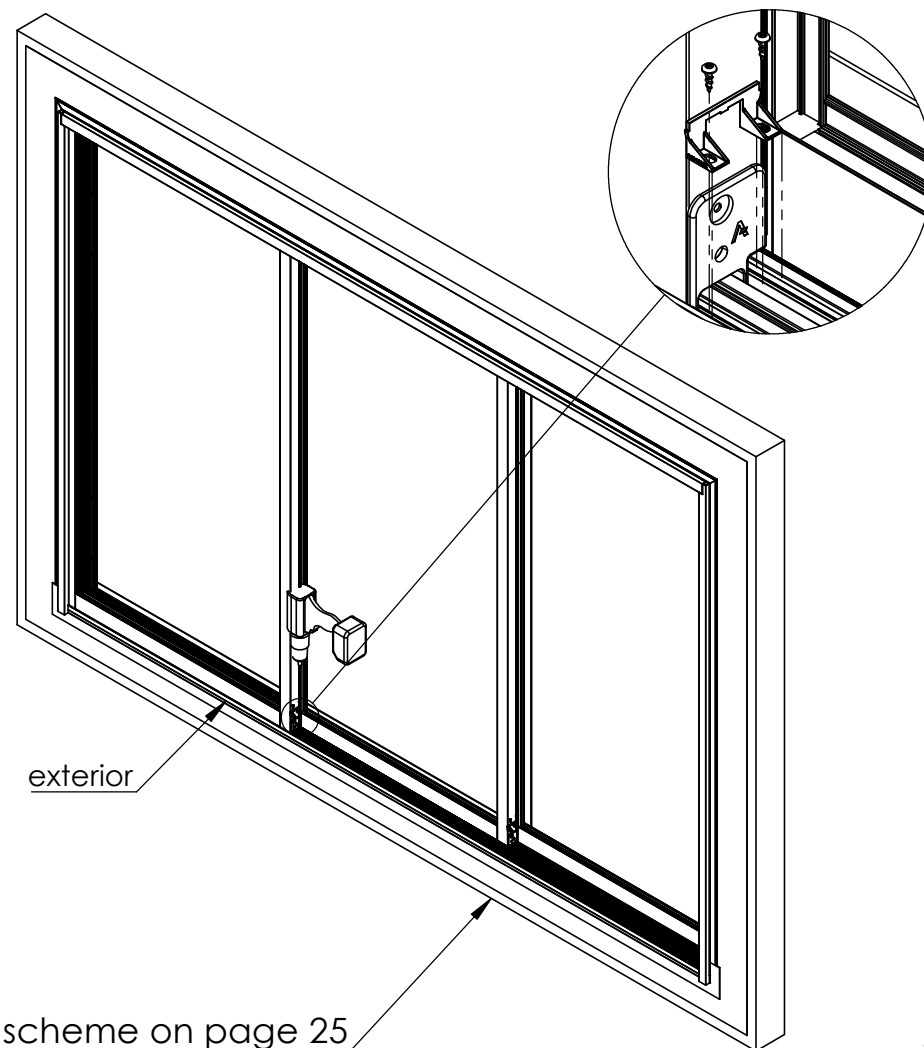
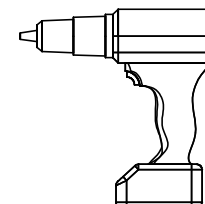
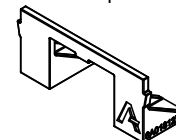
*see scheme on page 24

Step 9.5 - Reinstall previously removed threshold caps for the bottom frame covers.

Ø 1/8x7/16



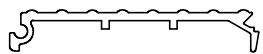
8A01812X - Threshold cap



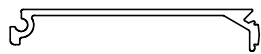
*see scheme on page 25

Step 9.6.1 - Frame covers installing order.

K441325X - Sill cover



K441326X - Frame cover



gasket

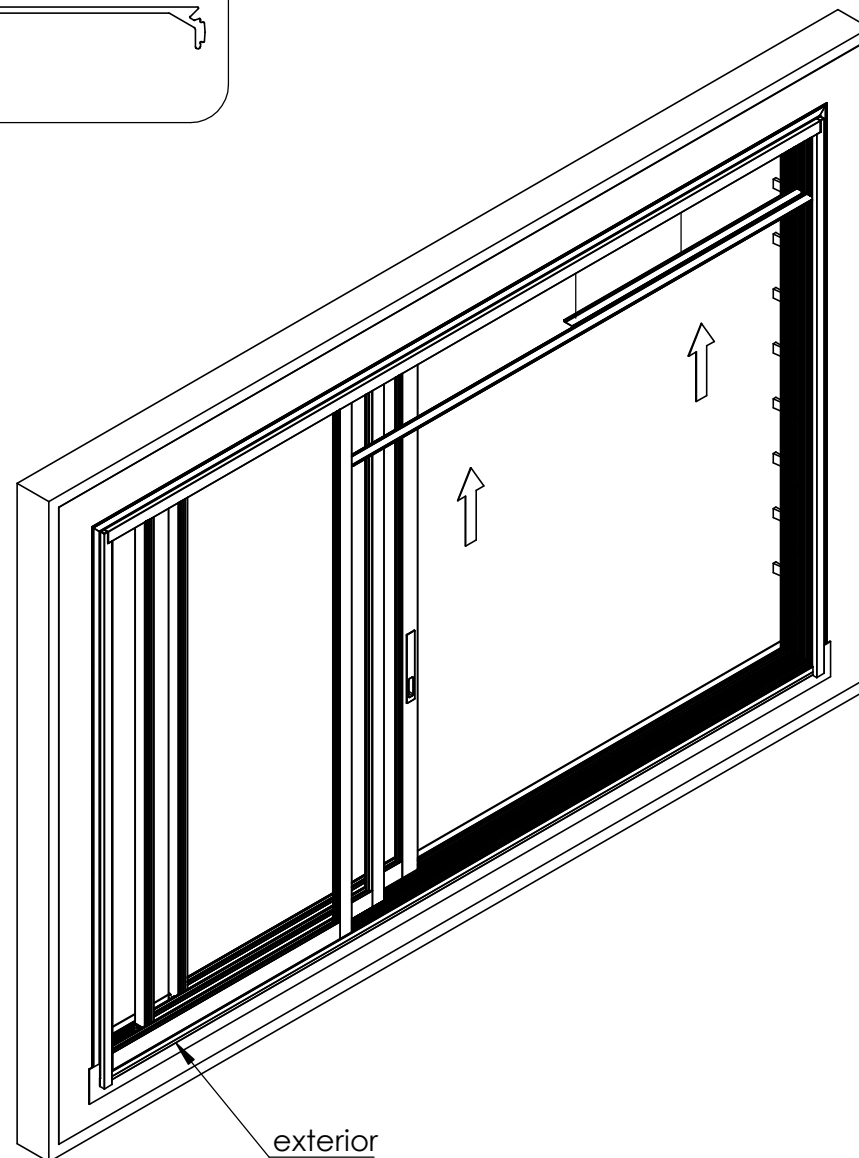
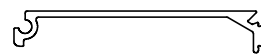
NOTICE

Frame Top

Sill

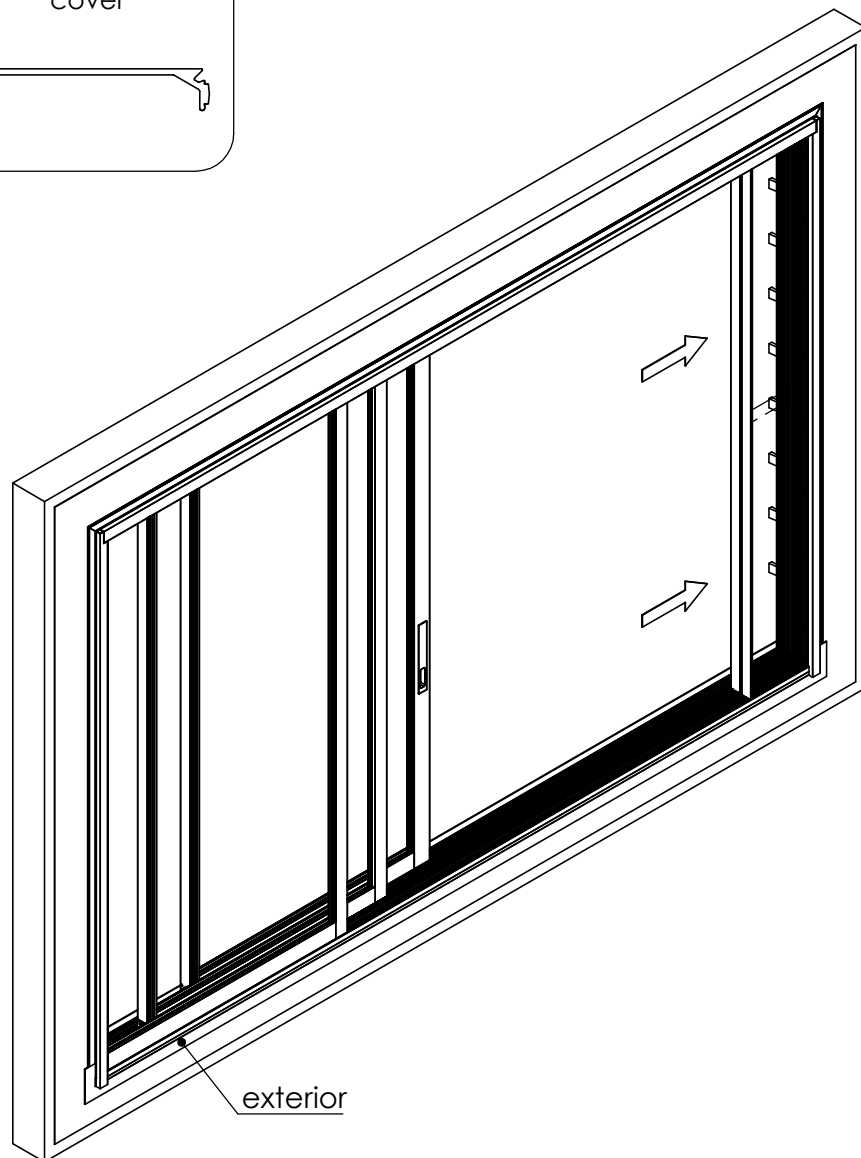
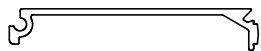
Step 9.6.2 - Mount the top cover on the header first.

K441326X - Frame cover



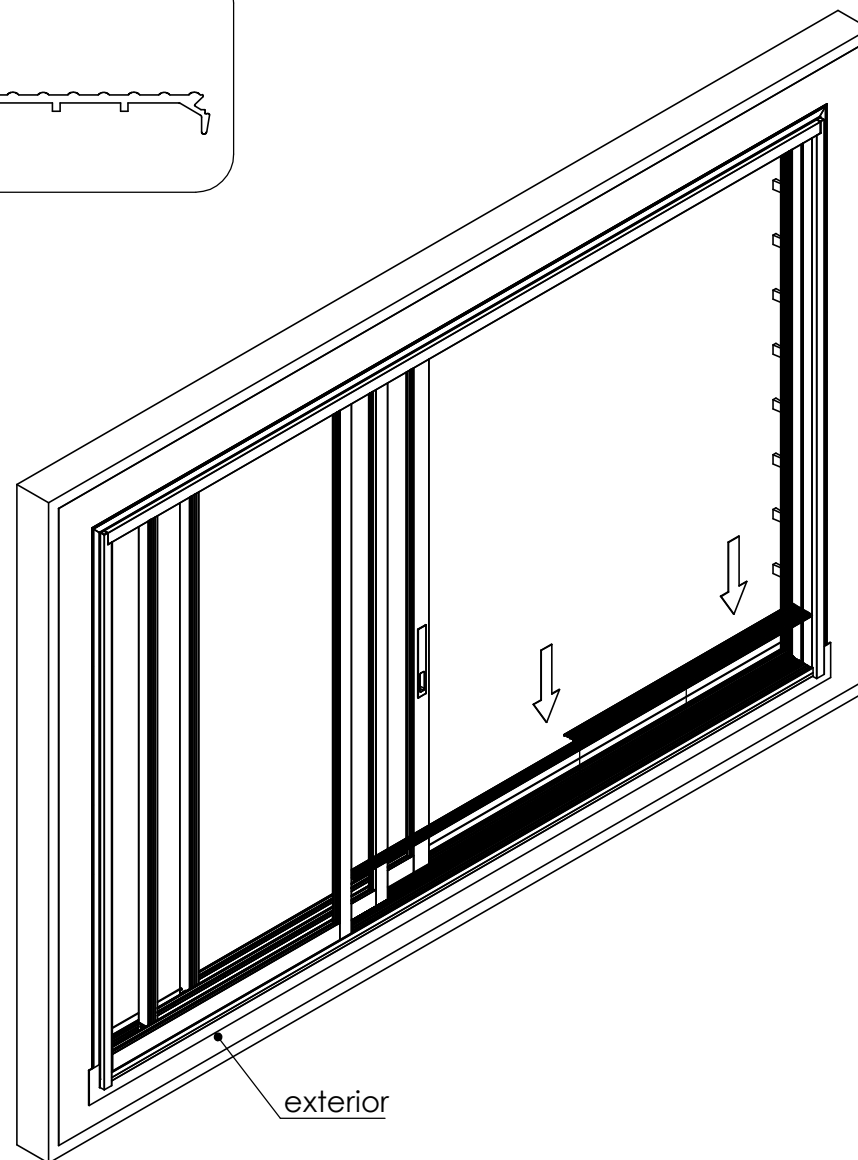
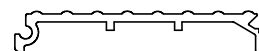
Step 9.6.3 - Mount the vertical cover on the jamb second.

K441326X - Frame cover

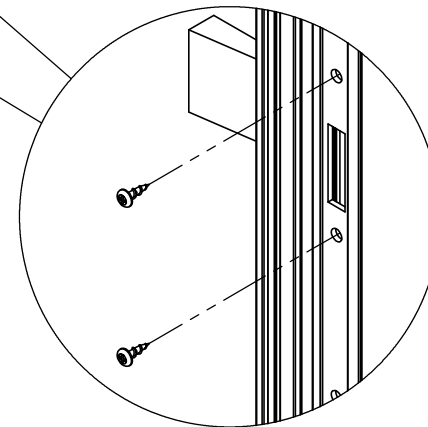
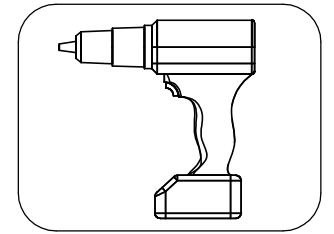
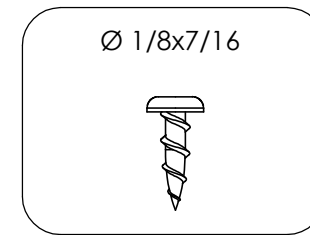
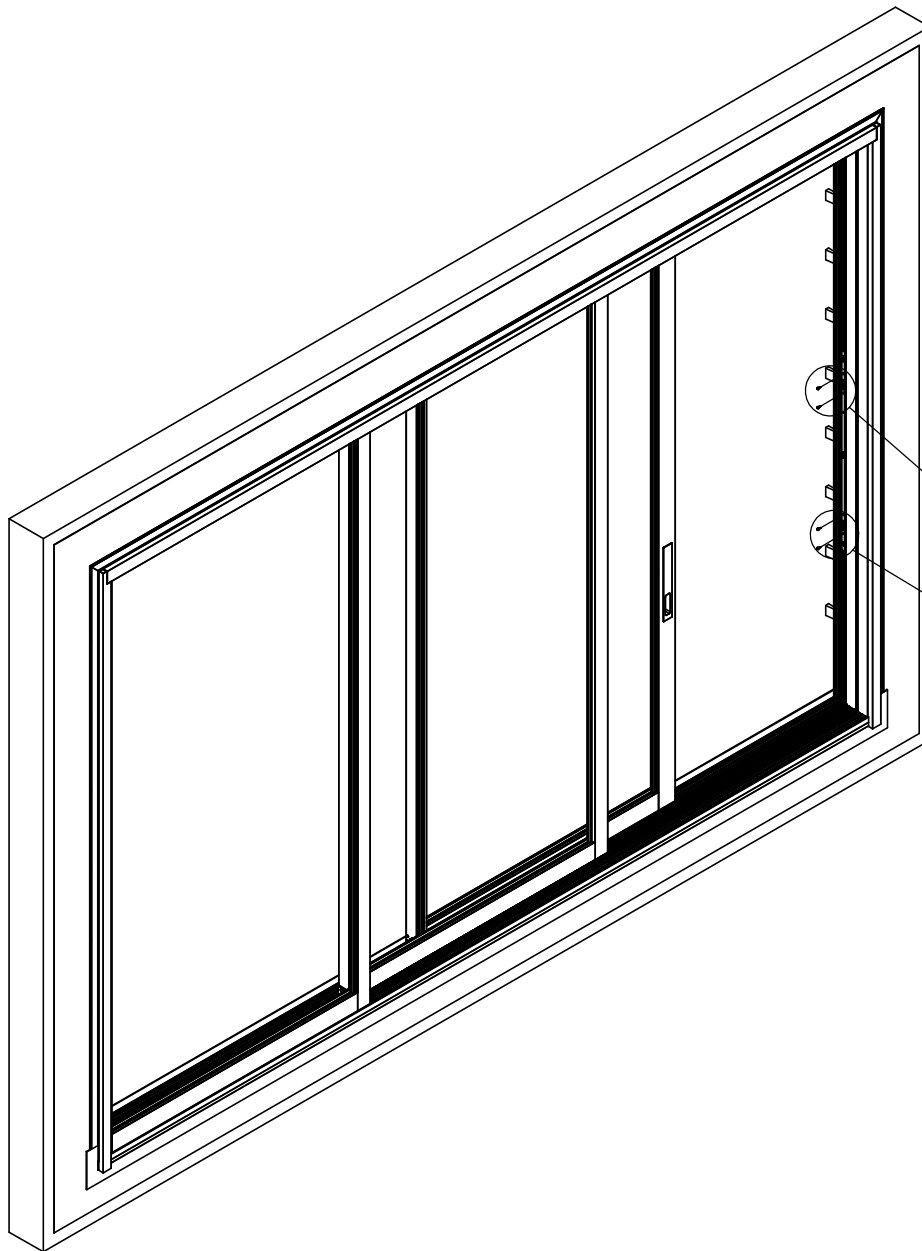


Step 9.6.4 - Mount the sill cover last.

K441325X - Sill cover

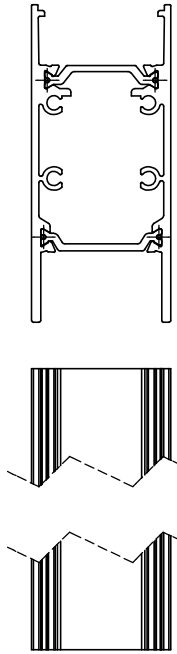


Step 9.7 - Install screws in designated screw holes to adjust the lock (preinstalled).

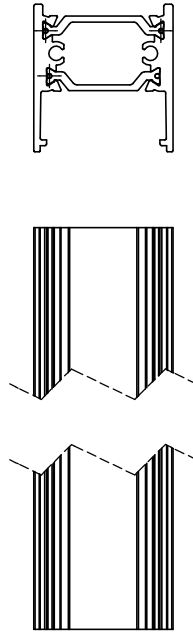


10.1. Panel profiles

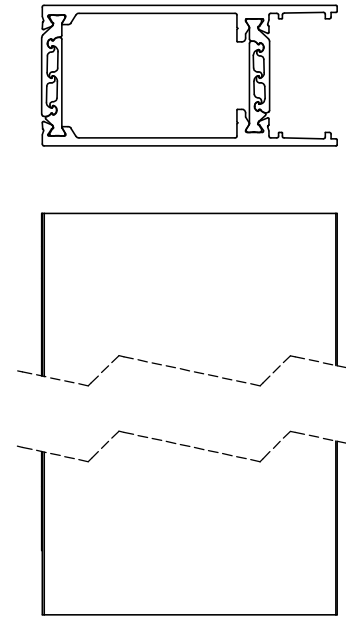
K530363X



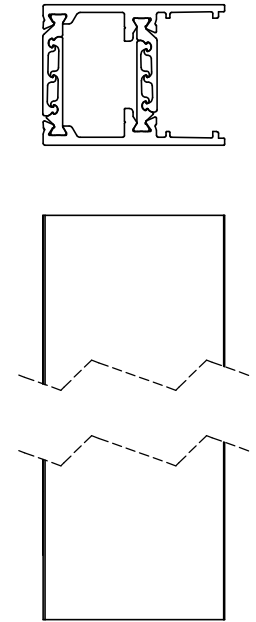
K530362X



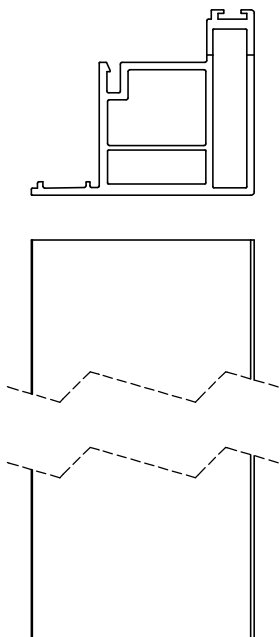
K530364X



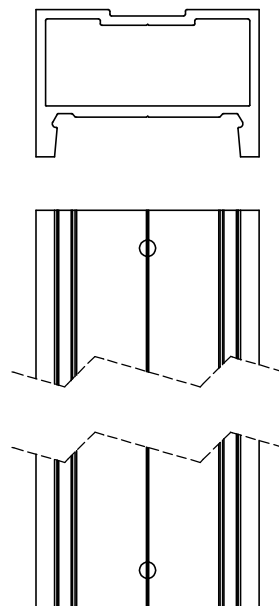
K530365X



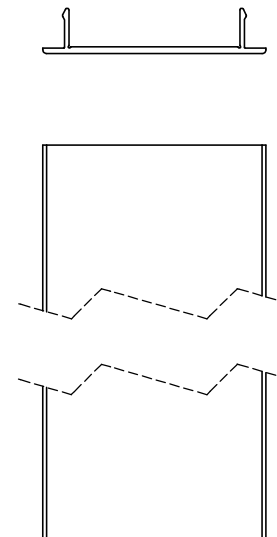
K441328X



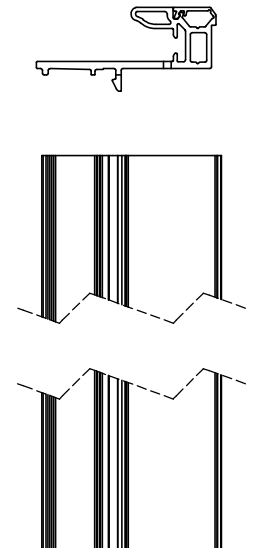
K441332X



K441333X

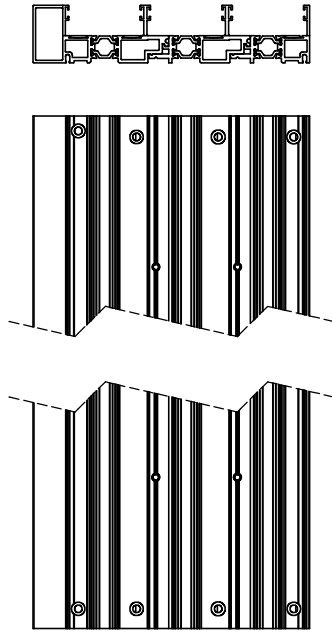


8G00557X



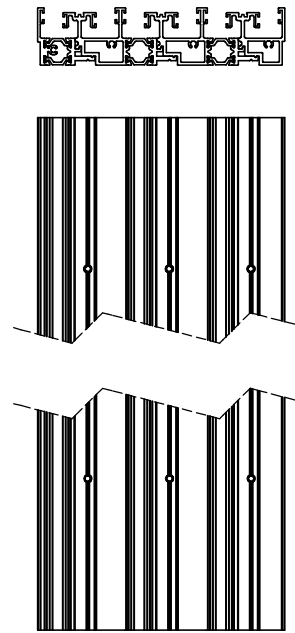
10.2. Frame profiles

Jamb Side



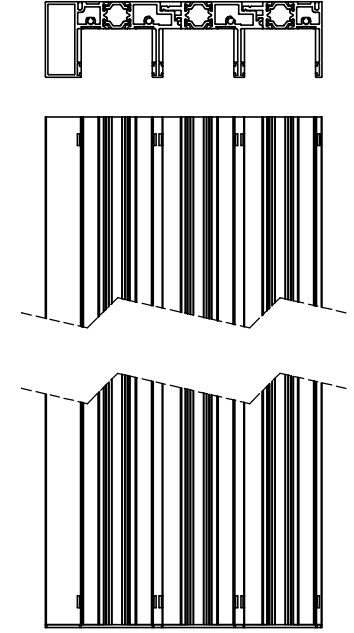
Qty: 2

Sill Profile



Qty: 1

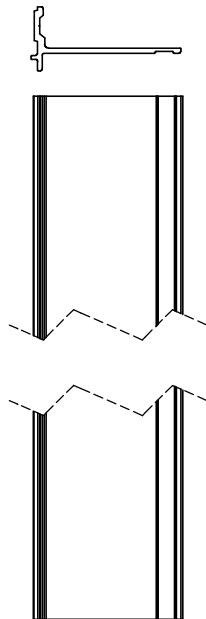
Jamb Top



Qty: 1

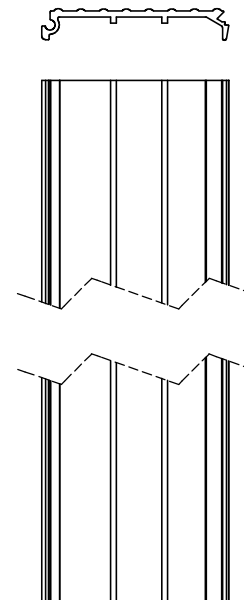
Covers + nailfin

K441324X



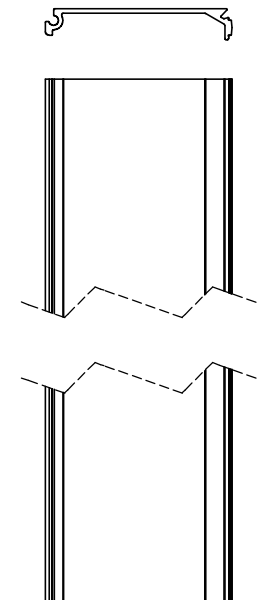
Qty: 3

K441325X







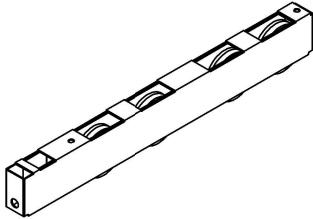
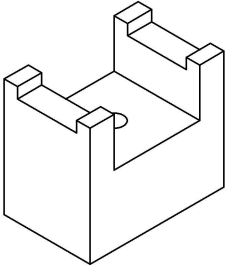
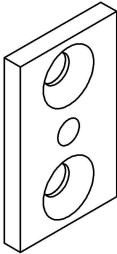
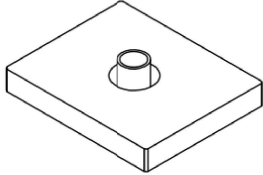
Qty: 2

K441326X

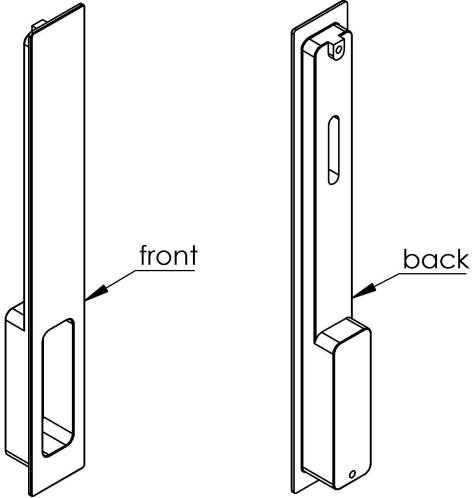
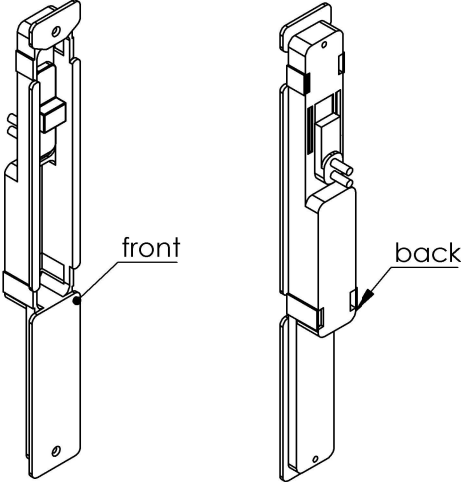
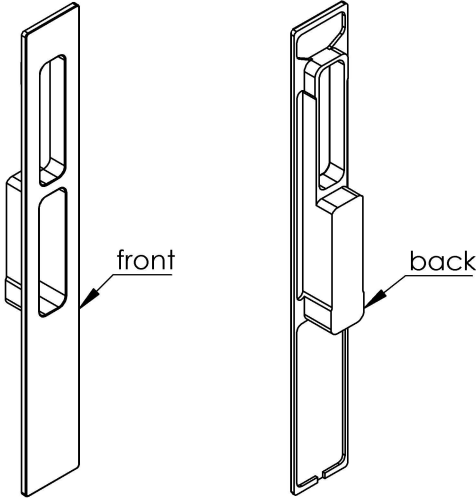


Qty: 6

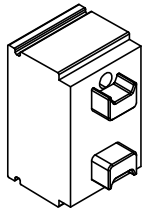
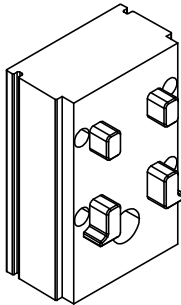
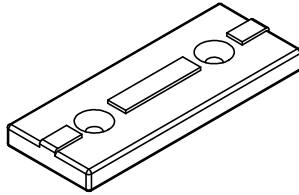
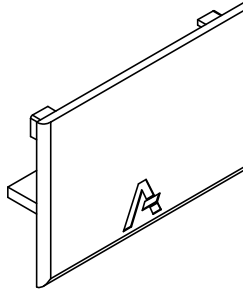
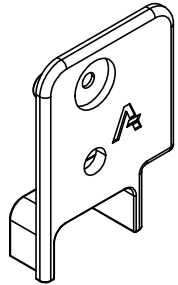
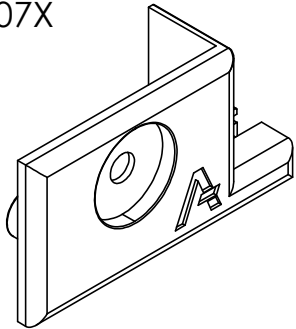
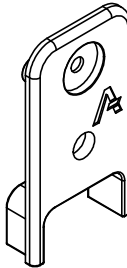
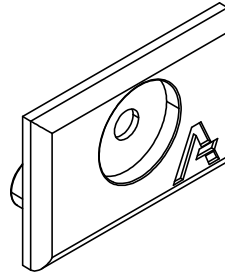
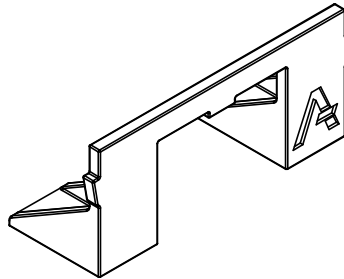
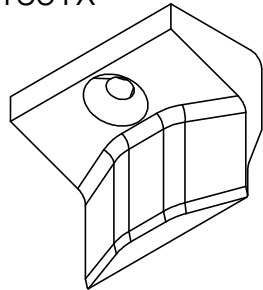
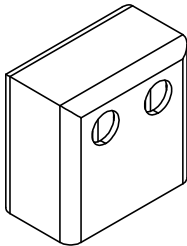
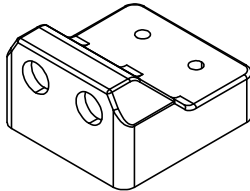
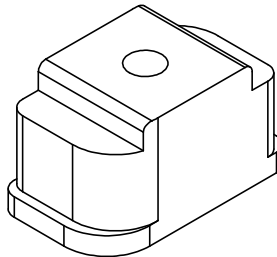
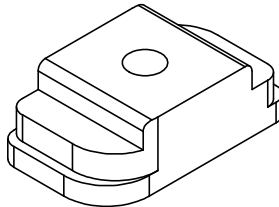

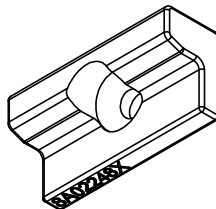
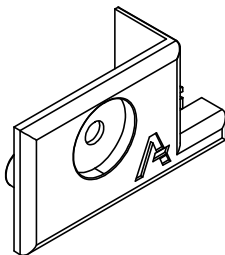
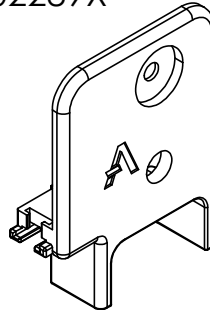

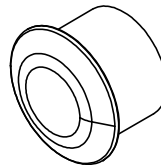
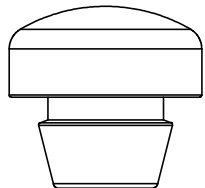
10.3. Fittings

8H02112X	8H02014X	8H02112X	8A01840X	8H02016X
		 Qty: 4	 Qty: 4	 Qty: no. of moving panels x2
Qty: 1	Qty: 1	8H02112X	8A01832X	80135302
		 Qty: 1	 Qty: 3	 Qty: no. of moving panels x8

Handle elements - 8H02011X

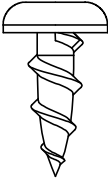
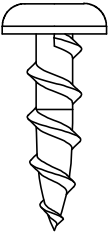
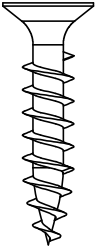
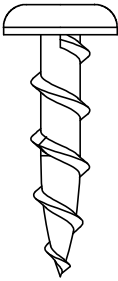
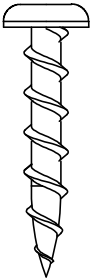
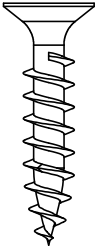
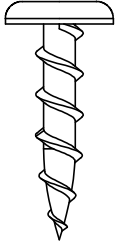
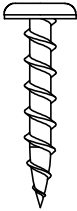



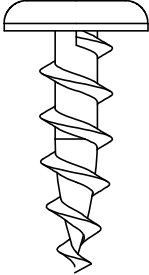
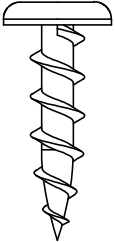
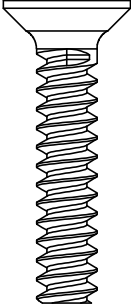

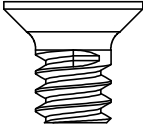
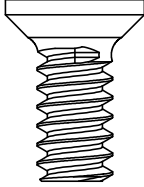
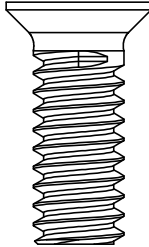
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10.4. Accessories

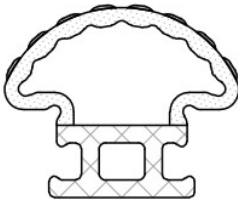

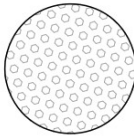


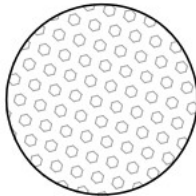
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8A01807X 	8A01809X 	8A01810X 	8A01812X 	8A01831X 	
8A01834X 	8A01835X 	8A01838X 	8A01839X 	8A01840X 	
8A02248X 	8A02288X 	8A02289X 	8043506X 	8043511X 	120872 

38

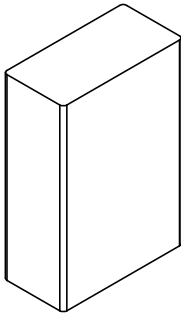
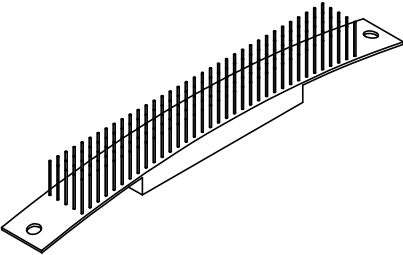
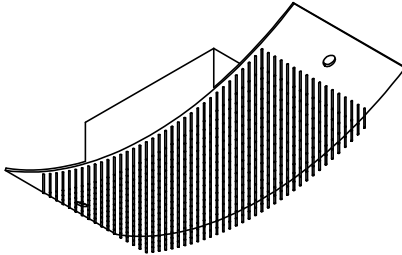
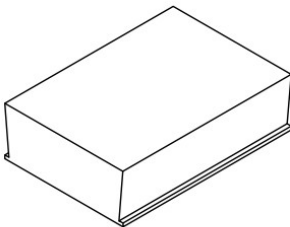
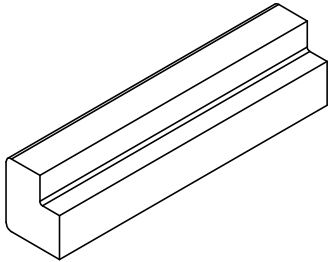
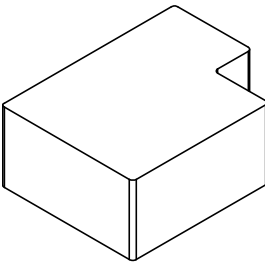
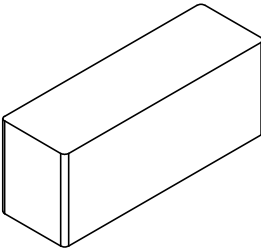
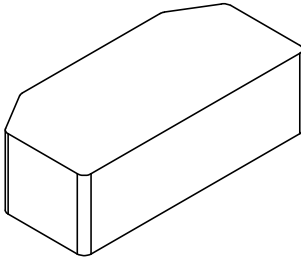
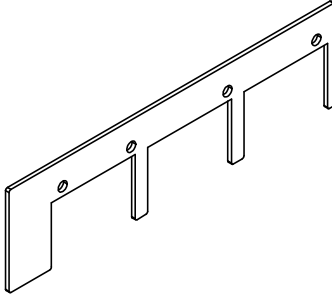
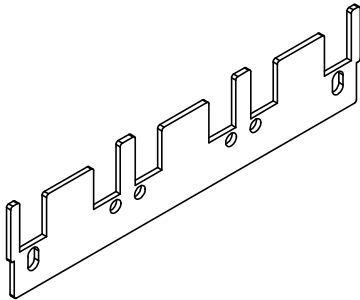
10.5. Screws

<p>Screw: Ø 1/8x3/8 inch</p> 	<p>Screw: Ø 1/8x7/16 inch</p> 	<p>Screw: Ø 1/8x5/8 inch</p> 	<p>Screw: Ø 5/32x5/8 inch</p> 	<p>Screw: Ø 5/32x29/32 inch</p> 	<p>Screw: Ø 5/32x7/16 inch</p> 
<p>Screw: Ø 5/32x3/4 inch</p> 	<p>Screw: Ø 5/32x15/16 inch</p> 	<p>Screw: Ø 5/32x1 13/16 inch</p> 	<p>Screw: Ø 5/32x2 3/4 inch</p> 	<p>Screw: Ø 3/16x2 13/32 inch</p> 	<p>Screw: Ø 3/16x5/8 inch</p> 
<p>Screw: Ø 3/16x3/4 inch</p> 	<p>Screw: Ø 5/32x25/32 inch</p> 	<p>Screw: Ø 5/32x 2 13/32 inch</p> 	<p>Screw: Ø 19/32x5/16 inch</p> 	<p>Screw: Ø 19/32x7/16 inch</p> 	<p>Screw: Ø 9/32x5/8 inch</p> 

10.6. Gaskets

8G00145X	8G00148X	120550	121340	8G00556X	Backer rod
					

Sealings

8A01813X	8A01814X	8A01815X	8A01816X	8A01817X
				
8A01819X	8A01820X	8A01821X	8A01825X	8A01836X
				



The INICIO Multi-slide is now complete.

11. FINAL DETAILS BEFORE DRYWALL

Retain these installation instructions and all copies of warranties and give them to the homeowner or end-user for their records.

12. WARRANTY

Thank you for using our INICIO Windows + Doors! We hope you are delighted with your new windows and the enhanced comfort they bring to your home.

To ensure you get the most out of your investment , please visit our website at iniciowindows.com to register for your warranty and access important care and use information.

Your satisfaction is our top priority, and we are here to assist you with any questions or concerns you may have. Thank you again for your business, and we look forward to serving you in the future. Enjoy your new INICIO Windows + Doors!